



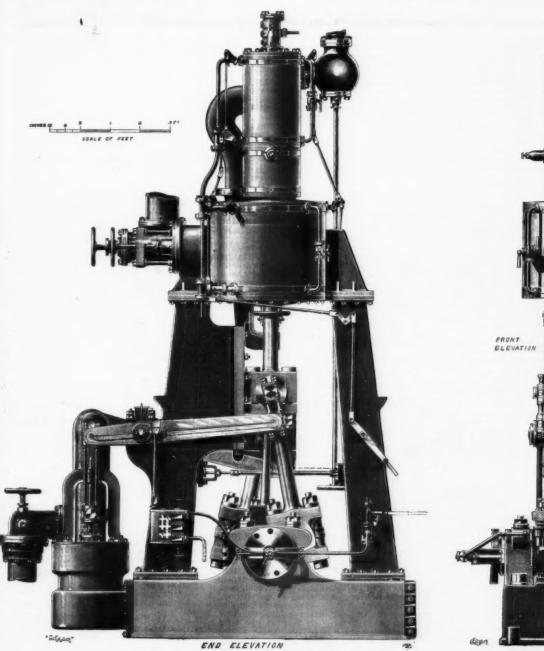
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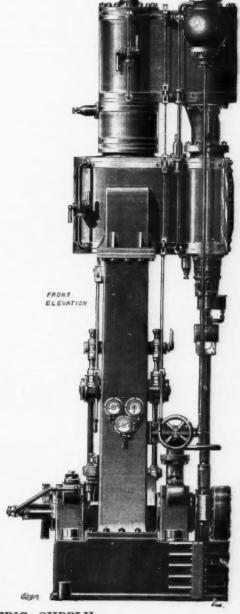
NEW YORK, JANUARY 25, 1896.

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Scientific American and Supplement. \$7 a year.

A NEW 1,000 UNIT MACHINE FOR ELECTRIC SUPPLY.

The history of the London Electric Supply Corporation is full of interest to the public at large, to the mers of electricity either for power or light, to the financial world, and in a very special degree to that of science. It is a history of great things attempted and of something done, of pioneer work when it stood alone and without any rival in its field, an educational history of infinite value in which other companies and corporations may have learned much of the things to





A NEW 1,000 UNIT MACHINE FOR ELECTRIC SUPPLY.

be left undone, but in which they undoubtedly did learn much more of the things which should be done. We have on many occasions pointed out to our read-we have on many occasions pointed out to our read-ers that the generation of current for the lighting of a vast capital like ours must in the future be carried on company is, we understand, engaged in the supout "beyond the wails." The objections to central stations in the heart of London, in the middle of cluband, in the residential neighborhoods of the West End, or amid the offices and shops of the central districts, will become insuperable with the larger stations in the heart of jetting thing. The vibration, the noise, the smoke, the steam, the incessant deliveries of large quantities of coal by road, the discharging of ashes and other refuse in a similar way, would constitute in the future so intolerable a nuisance to the dwellers, we cannot regard any one of the intermural central distant future low tension and continuous current distant future low tension and continuous current cour villages, or private and continuous curvette our villages, or private and continuous curvette our villages, or private capital the not distant future low tension and continuous curvette our villages, or private departed to our villages, or private capital the country. Already the London company is, we understand, engaged in the supply will be relegated to our villages, or private and continuous curvette our villages, or private departed to our villages, or private and continuous curvette our vertex that the generation of current for the lighting. The vibration is the future and as we presume such a supply is being given on mutually advantageous which will indeate 750 horse power each; two Ferranti logood volt dynamos of 1,000 volt dynamos

The new plant consists of three separate compound engines set tandem fashion over a three-throw crank shaft, the cranks being set as in a triple expansion engine at angles of 120°. Each engine is complete in itself, with its own jet condenser, steam pipe, stop valve, oiling gear, etc., and is guaranteed to indicate 500 horse power, with an initial steam pressure of 140 lb.; but as all working parts have been designed for a much greater strain, and as the boilers at Deptford can be worked, and are worked when necessary, up to 200 lb. pressure, it is clear that these engines are capable of indicating together 2,000 horse power. Mr. D'Alton's purpose in having three cranks was evidently to secure the equable ranning which might be expected from six turning moments in the crank circle, and in order to carry the equality of these efforts to the highest degree, he put a complete compound engine on to each crank, and did not tread the conventional path of triple expansion. Now, it is a matter of indifference, as far as the equality of the turning moments are considered, whether the engines are indicating 200 horse power or 2,000—a distinct advantage over any triple expansion engine, in which the turning efforts on the crank circle would vary with every alteration in power, indication, or load.

The three high pressure cylinders of the engines un-

erank circle would vary with every alteration in power, indication, or load.

The three high pressure eylinders of the engines under notice are 16½ in. In diameter, the low pressure eylinders being 37 in., and the stroke of all is 26 in. so that there is ample room for the development of the required power. The best modern proportion for compound eylinders is conveyed in the advice of a well known mechanical engineer, who says. "Design and the work of the wo

ments and are richly endowed with pressure, compound and vacuum gages, impermeators, speed indicators, etc., and in their coat of bright green, with black and vermilion liming, they reflect credit on their builders, and will no doubt render excellent service to their owners.

"Le citoyen Robertson, auteur de la fantasmacorie, found the following entry:

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The dynamo, a fine piece of engineering, is directly attached to the crank shaft of the engines, no flexible coupling being used, the shafts being rigidly connected by means of nine bolts, each of 2 in. diameter. The machine has been designed for an output of 1,000 units, i. e., 100 amperes at 10,000 volts; but ample provision has been made for the safe working of all parts up to 11,000 volts, and during the progress of the trials the machine was fully tested up to 12,000 volts when running at its normal speed, 156 revolutions, and periodicity 85 per second. No difficulty whatever has been experienced in working the new unit in parallel with any of the other dynamos in the station, and it is proved that it can be put into parallel even with the smallest, and withdrawn without the production of any irregularity in the continuity of supply. No pains in design or workmanship have been spared to render the new machine worthy of the reputation of Messrs. Ferrant; and it would be difficult indeed for the most hypercritical engineer to pick a hole or find a fault in the mechanical or electrical finish of this splendid addition to the Deptford plant. For our illustrations and the accompanying particulars we are indebted to the Engineer, London.

Physics of the Arc.

It is narrated of Faraday that he had a particular dislike for what he called "doubtful knowledge;" and it was one of his great achievements in electrical researches to clear up a number of things that came under that category. Some small fact had been discovered, it was obscure, it was not correlated to anything else. So long as it was not correlated to anything else, and not explained, it was unsatisfactory. And though science has gone on since Faraday's time, has developed, extended itself, become correlated all round, while now there are a hundred workers where formerly there was but one, still there are some branches of science in which knowledge is still in a very doubtful state. Into the category of doubtful knowledge I venture to put that phenomenon which was discovered by Humphry Davy during the last year of the old century, and received the name of "the arc."

of the old century, and received the name of "the arc."

Although are lamps are to be counted by the million, though the arc light is used publicly in every town and city, though electrical engineers handle it every day, yet it still remains to be true that on the subject of the arc itself as a physical phenomenon, those of us who know most feel ourselves to be very ignorant. So much is still obscure and unknown that—in spite of the researches of many workers—the physical nature of the arc is still a mystery. Many, however, of the complications that beset the inquiry have been gradually unraveled, and every fresh discovery brings the workers nearer to the explanation of that which is still unexplained.

To the physics of the arc, then, we devote this first lecture of the present course; the optics of the arc will claim our attention in the second; while the third lecture will deal with the recent developments in the mechanism of arc lamps.

EARLY DISCOVERIES.

RARLY DISCOVERIES.

To introduce the subject of the physics of the arc I will begin at the beginning, and briefly recapitulate the things which were discovered in the first instance. It is sometimes said—and you will find it repeated in text books—that the discovery of the arc dates from about 1909. I venture, however, to put the date earlier. It was in June, 1800, that Volta wrote an account of his then newly discovered pile to Sir Joseph Banks, the then president of the Royal Society. The pile having in that way been made public, a few workers in science immediately precipitated themselves upon that invention, and tried to find out all that could be found about voltaic piles. Among those who thus set to work to build voltaic piles for themselves was Humphry Davy, then apprentice with Dr. Beddoes, of Bristol. In September, 1800, Davy recounts how he was able to produce sparks that were visible in day-light from the discharge of his primitive pile; and he found in trying sparks between terminals of different materials that those sparks were of different degrees of brightness.

found in trying sparks between terminals of different materials that those sparks were of different degrees of brightness.

Among other materials that he names, he mentions that the bright spark visible in daylight was obtained by using well burnt charcoal. He found that to render charcoal well conducting it must be hard, dense, well burned, so as to be metallic in luster, and, best of all, if it were suddenly quenched in quicksilver. This early experiment of Davy's is recounted in the October number of Nicholson's Journal, to which if was communicated in September. Within one year several other accounts are to be found. In the Philosophical Magazine, in the February number for 1801, Mr. Moyes, of Edinburgh, narrates how he had produced sparks in broad daylight from a pile with some 60 or 70 elements. Then we find Davy again (having in the meantime removed to London, and become lecturer at the Royal Institution) describing, in the very first volume of the Journal of the Royal Institution, how he also had obtained sparks of vivid brightness, using still pieces of well burned charcoal. He describes an apparatus for taking the spark in fluids, and he continued to show this in his lectures on electricity. In that same year—1801 or 1802—Tyndall records that "Davy showed the carbon light with a battery of 150 pairs of plates in the theater of the Royal Institution." Some six or seven years ago I was hunting up in the British Museum, for an entirely different matter, some of the early numbers of the Journal de Paris, and in the course of that search I came across something I had not at all expected. Un-

of the ascending air current. This circumstance originated the name are, which we retain, though nowadays we hold the pencils vertically one above the other, and have no arch.

If anyone doubts still that the arc light was a known thing before 1808, let him look at this book, John Cuthbertson's "Practical Electricity and Galvanism," published in 1807, wherein, on page 260, there occurs the following:

"Experiment 200, Deflagration of Charcoal by Galvanic Action.—The charcoal for this experiment must be made of some very close grained wood, such as boxwood or lignum vitæ, well charred, cut into pieces about an inch long, one end being scraped to a point, and the other so that it can be held by a port crayon fixed to the end of one of the directors: then approaching the point of charcoal to the end of the other director, light will either appear, or the charcoal will be set on fire. The particular management required should be obtained by trials. The light, when properly managed, exceeds any other artificial light every yet produced."

Further on, at the last page of the book, the very last sentence runs as follows:

"The quantity of electric fluid given out by the galvanic trough when compared with the quantity given out by an electric machine is worth attention. The deflagration of charcoal (experiment 2009, which has been accomplished by the galvanic trough, has reverbeen effected by common electricity."

Now, in those early days when Davy was showing this experiment at the Royal Institution, and other people were repeating it, there does not appear to have been any very careful distinction drawn between the mere spark obtained by breaking the circuit between the points and the continuous flame, which, as I have shown you, can be produced by putting the points together and separating them. If I steady my hand on a stand and hold the points a little distance apart, I get a flame which persists, although the carbons no longer touch one another. If I merely put them together and separate them wide asunder, I get

ness arching over from one piece of charcoal to the other.

If one substitutes for the comparatively soft charcoal that Davy first used, and that the earlier experimenters used, one of the hard carbons of the modern sort, one can manage the flame a little more conveniently. It was well known from about 1820 that the hard carbon obtained from the inside of gas retorfa was a really good conductor of electricity compared with charcoal and many other things. It was in that respect comparable to the metals, and, indeed, by Babbage and Herschel the hard retort carbon was actually classified among metals in conducting power. Hard retort carbons were introduced for the purpose of battery plates a little later by Walker, and about 1834 were used by Grove when he wanted to employ nitric acid.

Issa were used by Grove when he wanted to earlier nitric acid.

He found that nitric acid would dissolve copper, or iron or silver, such as had been used in some of the earlier voltaic cells, and he was compelled to employ some materials which nitric acid would not attack. He employed both platinum and retort carbon cut into slips. But his battery became known as a platinum battery, and when, in 1843, Bunsen returned to the matter and employed carbon, many people imagined that carbon was Bunsen's invention for the purpose.

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ver ery galAt any rate hard carbon was coming into use in the

oneault, in 1848, found that hard carbon sawn in 1848 as a better material than charcoal for producthe arc light, and artificial carbons were being e. By this time Bunsen himself had suggested moulding of materials for the making of battery es. Several patents were taken out for making aral carbons by Greener, Stalte and Jabez Church longland and by Le Molt, Archereau and several rain France. One finds, in fact, that the electrindustry was being provided with the very material carbon of good conducting quali-

others in France. One must have the decercal industry was being provided with the very material required—a hard carbon of good conducting qualities.

About 1844* Foucault definitely proposed the use of
pencils of retort carbon for the purpose of making the
are light. It was in 1846 that the first mechanical are
lamp was combined by William Edward Staite. Staite
was one of those men whose inventions miss fire by
being much before their time. He not only devised
the necessary mechanism for an are lamp, but proposed among other things to use two carbons parallel
to one another, exactly in the same fashion that Jablochkoff did some thirty years later. Staite made a
number of suggestions and improvements in detail,
but does not seem to have worked much at the phenomena of the arc itself. Others, however, worked at
it. Grove, the sole survivor of all the men of that time,
happily still with us, not then a judge, made some experiments on the loss of weight of the carbons to find out
how much carbon was consumed by the light in a given
ime. He also tried other materials than carbon, and
found that the addition of volatile matters, such as sodium or potassium or their salts, increased the length to
which the flame could be drawn out without breaking
when supplied from a given battery.

Daniell made some experiments, and found among
other things that if yout took your carbons and produced the arc and let the tips get very hot and then
separated them so that the light goes out, and bring
them near together, they still do not light unless you
them near together, they still do not light unless you
simply passing the spark from a Leyden jar discharge
across—to begin the discharge, as it were. This was
rediscovered by several persons later. Herschel, Van
Breda and Fusinieri all claimed to bave discovered the
rekindling of the are by means of a spark from a jar,
there repeat the experiment, using a little Wimshurst
influence machine to charge a suitable jar. Even
Hertz waves can kindle the are runder favorabl

and examined various other phenomena, including the beautiful rotation of the arc round an iron pole under the influence of magnetism, which had first been observed by Walker.

Foucault, in 1844, made the observation that if the current was passed to form an arc between carbon and silver, the arc was unstable; whereas, if the arrangement was reversed so that the current flowed from silver to carbon, a long and stable arc was produced, giving out that magnificent green light which is characteristic of the spectrum of silver. He made the acute suggestion that the stability of the arc depended on the volatility of the material used as poles. He also drew attention to the action of the heat of the arc in metamorphosing retort carbon from the anthracitic into the graphitic state.

Before I go any further I may mention several additional points that were discovered in those early years. One of the first things Davy discovered was that the arc would burn under liquids. I will take these two carbon pencils and dip them into a vessel containing parafiln oil. On touching them together and separating them I obtain a fitful uncertain light; there is a great deal of heat produced and it gives off vapor, but as long as the oil itself remains cool, there is no fear of the vapor taking fire. The light is also toned down to a more agreeable golden tint than is the case when one takes the arc in air. If I put these carbons down into water and in the same way make contact, I get a whiter arc, which also is still more fitful. A quantity of gas is given off, some of which is mere steam, which condenses very rapidly, some is hydrogen, some is oxygen and there are some compounds of carbon and oxygen also given off.

ARCS BETWEEN METAL ELECTRODES.

ARCS BETWEEN METAL ELECTRODES.

Returning to the arc in air, if I were to replace one of the two carbons by a bit of metal, I should get a very different effect. It is impossible to get a very steady arc between two pieces of metal, or even between a piece of carbon and a piece of metal. The kind of arc one gets depends very much on the metal one uses, and also on whether one is employing a metal as a positive or a negative electrode. Here, for instance, I am using a carbon rod for one electrode and abundle of iron rods for the other. There is an arc between the iron and the carbon, and the iron deflagrates off in a beautiful way in a fountain of ruddy sparks. It looks much more dangerous than it really is. If I take copper I get a very uncertain and flickering light, while the arc is of one color if I employ the carbon as the negative pole, and another color if I employ it as a positive pole. The copper disintegrates off more readily if it is made the positive pole than if it is made the negative pole. I am now employing solid iron; it does not deflagrate so much as the iron wire that I had before.

Now I will take zine, and I obtain this horrible.

made the negative pole.

In the does not deflagrate so much as the iron wire iton; it does not deflagrate so much as the iron wire that I had before.

Now I will take zine, and I obtain this horrible, roaring, hissing are. But I may show you zine under more favorable conditions. I will replace my metal electrodes by carbon ones, and take an ordinary stick of zine, such as is used in battery cells. I will then make contact to it by touching it with these two carbons. If I make contact a moment with both, and then remove one of them, I shall have an are between the carbon and the zine. First, I will so operate that the zine is the positive and the carbon negative. Then I will reverse the operation so as to have the zine negative and the carbon positive. In one case the are is much bluer than in the other, and it hisses much more. The arc is quieter if the carbon is positive and the zine negative than when the zine is positive and the carbon negative.

If I ampley quicksilver in the same way, I shall

he carbon negative.

If I employ quicksilver in the same way, I shall btain an arc which will differ in brightness accord-

ing to whether the quicksilver is positive or negative. More vapor is given off when the quicksilver itself is the negative pole. The quicksilver now is positive; that is, a yellower light and not so bright. The vapor is horribly poisonous, so we will not continue the experiment long. Professor Way, an inventor of a mercurial arc lamp thirty years ago, lost his life by the poisonous fumes.

ARCS AND SPARKS.

his life by the poisonous fumes.

ARCS AND SPARKS.

Many of the earlier experimenters are extremely vague in the way they describe the arc. They do not give definite statements about the actual amount of the current they employed, and one can only judge of the electromotive force at their disposal by counting the number of cells, and trying to find out what sort of cells they had. Modern science gives us the opportunity of being more precise. We can say exactly what electromotive force we are using, and how much current we are actually sending through an arc. Such arcs as we have in modern practice require an electromotive force of something more than 20 and something less than 70 volts—varying generally from 40 to 50 in the case where continuous currents are employed. Under those conditions the arc produced is a very different phenomenon from that which is produced by sending a much smaller current at a much higher pressure; for then the discharge takes the form of a thin spark. If one sends a spark or a succession of sparks from an induction coil, or from a large influence machine between two brass knobs at a distance from one another in the air, the discharge that one gets in vacuum tubes, between terminals of platinum, across the highly attenuated air, is again a different phenomenon. For in neither of those two cases does the material of which the electrodes are formed play any important part in the phenomenon.

In these cases, as we now know, from the recent researches of Schuster and of J. J. Thomson, there occurs an electrolysis of the gaseous medium. What you produce in these cases is a discharge carried on by gaseous particles, which move about, no doubt, and pass to and fro, and shine, but the light mainly comes from the volatile or gaseous particles, and does not come from the solid matter which constitutes the electrodes; whereas, in the true are itself, the main light comes from the solid matter of the flame in between. So in the production of the are, a great deal depends—in fact, everything depe

only workable material. Moreover, the carbon is consumed at one or both of the electrodes during the continuance of the arc; this circumstance alone constitutes a distinction between the two cases. Now the normal sort of arc produced between two carbon pencils is a thing that will engage our attention far more than any other arc, because it is the normal arc produced between two carbon pencils, which is of industrial value. The others are mere curiosities, so to speak; they may hereafter have an industrial interest, but at present they have only an abstract scientific interest.

THE NORMAL ARC.

interest.

THE NORMAL ARC.

What, then, are the conditions of producing the normal are? We have carbon pencils of the purest and best carbon one can obtain. In most cases one wants a good conducting carbon, and a fairly hard one. The pencils must be put together, and after having been put together, they must be separated to the requisite distance; then the flame springs forth. In technical language, "the are is struck." The tips become brilliantly white hot; one of them—viz., the positive one—burns away faster than the other. They assume different shapes and the light is found to come almost entirely, by far the greater part of it, at any rate, from the white hot end of the positive carbon.

To examine the conditions of the are, a lens is arranged so as to throw a magnified image of the are on the screen, where we can see the shape without being blinded. You will now see in the image on the screen what justifies my statement that the light does not come from the flame in between the two. The are is now burning steadily, and silently; the current being sent in so as to flow downward. The top carbon, which is therefore the positive electrode, after being allowed to burn for a few minutes. There is a sort of slightly hollowed crater full of light. The current is coming out from that crater into the flame. There is an almost invisible pale blue flame in between the carbons. The lower pencil has taken a more pointed form, a sort of peak having formed upon it. This negative peak also shines white hot, but we do not get so much light from it as from the other, nor is its light so white in quality. If I hold the carbons at a proper distance apart you will notice that the arc burns quite quietly, and we have a silent flame. If I were to pull the top carbon up too

much, and make the arc too long, it would begin to flame more and to roar, and would probably go out. On the other hand, if I make the arc too short, it would begin to hiss. Sometimes it hisses persistently when the arc is too short. You then notice another phenomenon taking place, viz., that the negative tip, which ought to be burning away while keeping of a peaked shape, acquires little lumps. There are little projections, technically known as "mushrooms," which appear upon the peak. These mushrooms always occur when the arc is hissing. When the arc is burning silently the mushroom disappears, burning away until the negative carbon comes to its proper conical shape. In the case where alternating currents are used, there is no such difference in shape between the two tips, as we shall see in due course. For the present I am considering the arc as produced when the current is of the continuous kind.

There is some difference in the circumstances attending the production of the normal arc. In America, the practice is to use two pencils of equal size, and of the same quality of solid carbon, usually coppered, and to work with arcs about \(\frac{1}{16} \) inch long for a current of 10 amperes; many lamps being run in series. In England, where parallel running of lamps or groups of lamps is more common, the practice is to use as upper pencil a carbon of larger size than that employed for the lower made tubular and filled with a core of softer quality); while the length permitted the arc seldom exceeds \(\frac{1}{16} \) inch.

Now there is a great difference in properties between

inade tubular and filled with a core of solice passes, while the length permitted the arc seldom exceeds it to be inch.

Now there is a great difference in properties between the arc that hisses and the arc that is silent. Not only have you this characteristic difference in shape, but the light is distributed differently from the surface. The quantity of current consumed, other things being equal, is different, and in fact, as I shall show presently, the conditions are completely changed. Now I would like you to contrast the effect produced in an arc burning quietly in that way with what one gets if one tries to form a current between two carbons in the same fashion at a distance from one another, using also a steady current, but employing much greater electromotive force. I have the means here, by a small continuous current transformer, of generating a small current of about I ampere, at a pressure of 1,000 volts. The wires from that small continuous transformer are joined up to two carbons here. This long flame is obviously quite a different thing from what one gets by using the same amount of power in the form of a larger current at a smaller pressure. It is totally different from a 10 ampere are at 100 volts or a 20 ampere are at 50 volts. There is a little streak of light, but that is really more of a flame color, and the light from the carbon tips is comparatively insignificant.

RELATIONS BETWEEN VOLTAGE, RESISTANCE, AND

RELATIONS BETWEEN VOLTAGE, RESISTANCE, AND LENGTH OF ARC.

RELATIONS BETWEEN VOLTAGE, RESISTANCE, AND LENGTH OF ARC.

As soon as electricians began to think about making are lamps, they had to discuss how much current to provide, and at what pressure. They had to decide as to the thickness of the carbons that was required, and what length they must allow. In fact, they had all manner of things to find out, and among the things they did experiment upon was—What was the relation between the electromotive force, the current, the resistance, the length of the arc, and the size of the crater? They came across a very strange fact. If you consider the arc as a conductor, as a column of flame or vapor conducting the current, you will find that it does not follow the laws of ordinary conductors; when you double its length, it does not offer twice the resistance. It was a very puzzling fact, and the Swedish physicist, Edlund, who first drew attention to this fact, thought it could be explained by supposing that in the arc itself there is a sort of polarization as there is in a secondary battery when you are charging it, or as in a voltameter when you are decomposing water.*

This polarization manifests itself as a back electromotive force opposing the current. Many researches have been made upon this matter, and I have tried to tabulate them.

FURMULAE SUGGESTED FOR THE ARC.
Edlund $r = a + bl$ Edlund $V = Ca + Cbl$
Ayrton and Perry† $V = 63 + 211$ Frölich $V = m + n!$
S. P. Thompson $V = m + \frac{nl}{C}$
Mrs. Ayrton; $V = \alpha + \beta I + \frac{\gamma + \delta I}{\alpha}$

VALUES OF THE CONSTANTS IN AND II (I BEING EXPRESSED IN MILLIMETERS).

Authority.	Date.	m.	n
Ayrton and Perry	1882 1883	63	2.1
Penkert.	1885	35	1.9
Von Lang	1885	39	**
Von Lang	1887	87	1:0
Cross and Shepard	1886 1887	37 to 39:7 40:04	1.77
Uppenborn	1888	40.1	2.24
Duncan & Rowland	1892	40.6	1.6

The electromotive force applied to the arc to drive the current through we may call V; it may be otherwise described as the difference of potential across the carbons. Edlund found it to consist of two parts, a part independent of the length and another proportional to the length, l, which symbol, in these formula, stands for length in millimeters. As Edlund wrote the formula, it was an expression for the apparent resistance, r, in terms of the length, l, and two constants, a

^{*} Edlund considered that be had proved by experiment the existence of a measurable polarization a fraction of a second after the current had been cut off. Although this persistent back electromotive force was confirmed by Latchinoff, more recent experimenters, such as Stenger and Lugger, deny its existence.

and b. This we may transform into an expression for the voltage V by multiplying both terms by the current C, as in the second line in the above table of formulæ. The terms Ca and Cb are respectively the same things as are denoted by m and n in the formula used by Frölich. They simply mean that the voltage consists of two parts, one constant, the other varying dike a true resistance) with the length of the arc. Edlund did not himself determine the numerical value of those constants; they were not determined, as far as I know, until 1882 or 1883, and the earliest determination of that constant and the variable part is, so far as I know, due to Professors Ayrton and Perry, but I do not understand the figures in their paper, because they m ke out that the constant part is 63 volts, and the part which is proportional to the length is in volts 55 times the length in inches, minus a correcting term (omitted from the formula for simplicity). The diagram which they gave, which corresponds to these figures, is, to me, entirely unintelligible, unless one supposes that, in 1882, the voltmeters employed measured the voltages nearly twice too high. The other figures here given, with their dates, show a more consistent tale. Frölich, in 1883, found the fixed part 39 volts, and the variable part to be 1% times the length of the arc in millimeters; Von Lang found 39 or 37 for the fixed part; Penkert found 35; Cross and Shepard 37 to 39.7; and Luggin over 40.

If we take 30 as about the average of these, we shall not be very far wrong. Now, these 39 volts that one finds as the fixed part; apparently have something to do with the properties of the carbons, for if you try arcs with any other material than carbon you get also a fixed number, but a very different one. And if you put into the carbons any other material to make them longer, for instance, soda, potash, alumina, or any metallic salt or metal, the maximum flame may be longer under different conditions, but as a matter of fact the light will be less for a given consumpti

less. Probably these low members of stand of the tothe presence of impurities in the carbons.

Now I should like to illustrate this matter by a diagram or two, in which some of these researches are set forth.

Fig. 2 is a diagram illustrating the results of Frölich's researches. The length of the arc from the crater to the peak is plotted out horizontally, the voltage is plotted vertically. In the shortest are which could be used without hissing, Frölich found about 40 volts to be the amount of the electromotive force which maintained the arc. As he lengthened the arc, the voltage went up in this slightly irregular way. The irregularities may be due either to bad quality of carbon or to the circumstance that the current was not maintained constant, or possibly to the experiments being made too rapidly to allow the arc under each of the successive conditions of length to burn long enough for the electrodes to assume the forms which they would acquire if left long enough. You will note that his curve slopes as though it intended to come down to 39, when the arc is of no length at all. To make a flame of this sort carry a current across from the positive to the negative carbon requires 39 volts, and the additional voltage indicated by the additional height to any point on the sloping line is that which is necessary to drive the current through the flame when the flame has various lengths. The longer the flame, the more are the additional volts required.

Fig. 3 relates to some of the researches of Cross and Shepard. These researches are in many ways very full. For the first time statistics are given, not only for silent arcs, but for hissing ones. They made a number of determinations, trying various kinds of carbons, and also tried the effect of putting in different materials, such as soda and potash. The experiments shown in this figure relate to one particular kind of carbons, and also tried the effect of putting in different materials, such as soda and potash. The experiments shown in this figure relate to one

over again.

I have found that, by gently blowing sideways on the arc, so as to cause it to take a longer curved path, its resistance is increased; it then requires a higher voltage to maintain the current. The arc is indeed curiously sensitive to winds and draughts. It can quite easily be blown out like the flame of a candle.

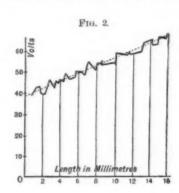
PHYSICAL NATURE OF THE ARC.

PHYSICAL NATURE OF THE ARC.

I ventured in a lecture I gave here in 1889, on the mechanism of the arc lamp, to make some remarks about this phenomenon. I began, however, from the optical point of view, from the researches of Captain Abney, which will engage our attention next week. Captain Abney had found the white surface of the luminous crater to be always of an equal degree of whiteness, which obviously means that it is always of an equal degree of temperature. No matter whether the current going through the arc is small or large, using big carbons or little ones, or whether the arc is long or short, the whiteness of the crater surface is always alike, and, therefore, of the same temperature. With large currents the area of the crater surface is large; with small currents it is small; its quantity but not its quality changes when the current is altered.

suggested at that date that the true explanation of s constancy in the intrinsic luminosity of the cra-surface was that its temperature was fixed by phys-conditions. It appeared that whether the cur-

rent was large or small, the temperature at that surface could not rise and could not fall; that it was, in fact, as fixed as the temperature at which ice melts or water freezes. The only thing that could account for there being a fixed temperature for the crater surface was the fact that the carbon is at that surface in a state of volatilization; that the carbon is evaporating off from the positive carbon into the arc or flame.* At that surface you necessarily must have the temperature at which carbon evaporates, just as you cannot have the surface of ice under ordinary conditions either hotter or coider than the temperature which is taken as zero of the Centigrade scale. If you take a piece of ice and put it in front of the fire, the ice itself does not get any warmer; it simply melts off at the surface, the surface of the solid remaining equally cold, as before. So the surface of a piece of carbon, when in contact with its own vapor, must necessarily be at that fixed temperature. That seems to be now the generally accepted idea.† I want now, however,



to go a little further, and to suggest another idea to

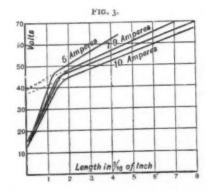
to go a little further, and to suggest another idea to you.

It was found by Despretz, about 1850, that carbon, just before it volatilizes, becomes very soft; in fact, he obtained good evidence of plasticity in carbons when heated up to very near the temperature of the arc. Now that means, of course, that there is, at any rate, an incipient liquefaction going on a few degrees below the temperature of the volatilization. Now the temperature of liquefaction will also be a fixed temperature. If you have a film of literally liquid carbon lying on the top of solid carbon there must be a fixed temperature where they come together at the surface where the carbon is meltinz. There is some evidence that such films exist over the crater surface; but the temperature at which solid carbon volatilizes. My present view of the physical state of the arc crater is that the solid carbon below is covered with a layer or film of liquid carbon, just boiling or evaporating off.

THE HISSING ARC.

THE HISSING ARC.

When hissing takes place, a new state of things is set up. If you watch a short hissing are you will see a column of light concentrating itself on a narrow spot, and that spot keeps moving about, and is very unstable in position as well as in the amount of light it gives out. The contracted spot from which the light seems to start pits deeper into the carbon. I think the first mention of this pitting effect of the hissing are is not recorded anywhere yet, unless it was mentioned by Prof. Ayrton in 1898, in the paper he read in Chicago, which has never been published. I myself derived the information from Mrs. Ayrton, who made the observation that the crater surface, after the arc has been hissing, is found to be literally honeycombed. When the arc is hissing, you can see little bits erupted out, and the hissing seems to be comparable to the hissing which takes place in water just when it is beginning to boil. If you have some water being heated in such a way that there is not more than a certain quan-



tity of beat given off from the surface, you have the water evaporating quietly, but you cannot get more than a certain quantity of heat given off per square inch of top surface of the water in that quiet way. If you force more than a certain quantity of heat to pass off per top square inch of the water, you find the water begins to break up internally, and you have bubbles formed below the surface, the surface breaks up, the bubbles are thrown out, and you have a noisy phenomenon. I think you will find there is exactly the same kind of difference between the silent are and the hissing are as between quiet evaporation and noisy boiling. There is a sort of decrepitation, as though

* See an excellent lecture on the "Arc Light," by Prof. Elihu Thomson in Electrical World, xvii, p. 166, Feb. 28, 1891.
+ Some recent experiments by Mr. W. E. Wilson (see 'Proc. Roy. Soc., May, 1885) are supposed to throw some doubt upon my theory; they are referred to below.—S. P. T.

STANSERHORN, IN SWITZERLAND.

THE ELECTRIC CABLE RAILWAY OF THE

solid particles were being torn asunder to make way for something coming out, when the arc is hissing.*

STANSERHORN, IN SWITZERLAND.

THE lake of the Four Cantons, which is, truly speaking, the heart of Switzerland, is surrounded, as well known, in its multiple sinuosities from Lucerne to Fluelen, by a sort of continuous wall of mountains, often of a pleusing and verdant aspect, but in most cases of a severe and grand one, when their naked rocks hang almost vertically over its waters, and it derives therefrom an incomparably charming aspect. So this lake is the rendezvous of the tourists of all countries, and these, after traveling over it in all directions, are always anxious to make the ascent of the mountains, that dominate it, in order that they may admire it under a new aspect. Modern industry has thus been led to construct those railways of steep gradient that lave become so numerous, but which in Europe originated in this region.

to construct these railways which in Europe originated on this region.

The Witznau-Righi railway, the first of all, ran boldly up the side of Mount Righi, which, toward the north, dominates perpendicularly the plain situated between the two lakes of Zug and the Four Cantona. It was later on, through a new line descending to Godau, connected with the city of Arth, at the point of Lake Zug, and now, at the top of the mountain, it is prelonged toward the south, as far as to the Scheideck, by a line that in a manner follows the crests parallel with the shores of the lake of the Four Cantons from Weggis to Witznau. Later on, the rack made the ascension also of Mount Pilate, whose summit, situated at an altitude of 2.123 meters, dominates above the Lopperberg the branch of the lake that runs to the point of Alpnachstadt (see accompanying map). At Lucerne, the cable line of the Gütsch climbs the mountain that dominates the city, and permits of admiring the beautiful panorama that it presents, with its antique fortifications, and especially the aspect of the lake, whose shores appear in the vicinity of the city as if enameled with numerous villas and beautiful gardens, while the Alps are seen in the dis-

LUCERNE

A PORTION OF THE FOUR CANTONS, SHOWING DIRECTION LINE OF THE STANSERHORN CABLE RAILWAY.

tance. These lines of steep gradients, whose construc-tion has often been pursued under difficulties of every nature, present great technical interest, and it may be conceived that a voyage in those regions must furnish the complement necessary to the railway engineer's study.

conceived that a voyage in those regions must furnish the complement necessary to the railway engineer's study.

As long as the gradient does not exceed 7 to 100, the simple adhesion locomotive may suffice, and the line that ascends the Utilberg, near Zurich, furnishes a particularly striking example thereof, one doubtless unique in Europe. Beyond this figure it is necesary to have recourse to the rack, in employing either a central gearing when the gradient remains relatively feeble (less than 25 to 100, as on the Righi and in the most frequent applications) or a lateral gearing, which prevents the lifting of the locomotive when the gradient is steeper, as on the Pilate, where at certain points it reaches 45 to 100. Above 25 to 100, it is necessary to have recourse to the cable railway, and, in a word, to adopt an arrangement that approaches the one employed upon the vertical slopes of mine shafts, and to suspend the car more of less completely from the cable that actuates it.

Switzerland contains numerous examples of these cable lines combined or uncombined with the rack. The latter in most cases borrow their motive stress from the descent of a volume of water sufficient to lift the ascending car. We have described numerous examples of such in these pages.

In certain recent applications, the cable railway is actuated electrically by means of a transmission of force borrowed from a large waterfall located in the vicinity at a greater or less distance. This is the case, for other observations on the "bisang" pnenomenon, see "Cross and Shepard, "Proc. American Acad." 1886 p. 297; Niandet, La Lumière Elec-

way

HE

ı, it ests an-ack not the least curious specimen among the roads of steep gradient of the lake of the Four Cantons. This line, of a length of 3.715 meters, which ascends, starting from Stans, at an altitude of 488 meters, to the summit of the Stanserhorn, at an altitude of 1.900 meters, obtains its motive power from a waterfall situated at Buochs, at a distance of 4 kilometers, upon the River An. of Engelberg, an affluent of the lake of the Four Cantons. A 150 h. p. turbine installed upon this fall furnishes a stress sufficient to actuate not only the Stanserhorn railway, but also the small trolley line that connects the cities of Stans and Stansstadt, and the rack railway of the Burgenstock which ascends to an altitude of \$70 meters, in starting from Kehrsten, upon the edge of the lake. The transmission of power furnishes, in addition, the energy necessary for the electric lighting of the two hotels, installed, one of them, at the summit of the Stanserhorn and the other on the Burgenstock.

The Stanserhorn line comprises three distinct sec-

e Burgenstock. Stanserhorn line comprises three distinct sec-each having an independent station of motive



2.—VIEW OF THE TRACK AND THE ALTI STATION AT AN ALTITUDE OF AND THE 714 METERS.

power and an independent cable. Each station comprises a dynamo actuated by the current derived from Buochs, which, through a series of gearings, drives two large pulleys about 4.5 meters in diameter, upon which wind and unwind the ascending and descending cables. These pulleys revolve slowly and make scarcely more than five or six revolutions a minute, giving for the cable a development of about from 60 to 80 meters. The cables are of strong steel wire. The one of the lower section is 25 mm, in diameter and is capable of supporting a stress of at least 25,000 kilogrammes, exceeding by more than ten times that which it furnishes in service. In the upper section, where the gradient is steeper, the diameter is 32 mm. The same two cars, which balance each other continually, the one mounting and the other descending, do service for each section, and the passengers are consequently obliged to change cars in order to pass from one section to the other.

change cars in order to pass from one scores other.

The track is single, but in order to assure an automatic shunting at the moment of crossings, there has been adopted a system analogous to that of the Giessbach line. Each car carries at one side wheels provided with grooved pulleys which are necessarily guided by the rail, whose head they embrace and deviate with it. The wheels of the opposite side carry, on the contrary, plane flanges, which thus oppose no resistance to the deviation. Each of the two rails of the single track is prolonged without break on the ex-



tem of wedges with toothed surfaces that clasp the rails and take a bearing point thereon in order to hold the car. It is moreover, an arrangement that in certain respects recalls that of the safety apparatus of mine cables. These wedges, to the number of three per rail, are jointed in such a way as to form a jaw that grasps the head of the rail, and are carried along by a shaft that is provided with two screw threads running in opposite directions, and the rotation of which causes them to approach or recede, according to the direction of the revolution. This shaft is actuated by a toothed wheel provided with a counterbalanced lever kept lifted by the cable. As soon as the tension of the cable relaxes it causes the abrupt rotation of the brake shaft through the meshing of the toothed wheel. The wedges are thus carried along and immediately press upon the head of the rail. This head, moreover, is of cuneiform section, a shape selected in order to assure the complete application of the brake block to the entire extent of the surface that it presents. The least slackening of the cable causes the stoppage of the car within a space of a few meters only, despite the steepness of the gradient upon which it is running. The experiment is often repeated in the control of the state of the line.

A second system of brakes, of an analogous type, is put at the disposal of the conductor of the car, who can control them either by hand or foot whenever he wishes to effect a stoppage.

Besides, a telegraph line running for the entire

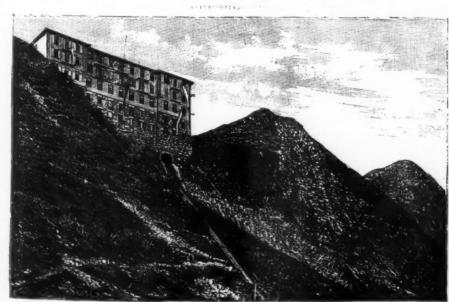


FIG. 3.—TERMINUS OF THE CABLE RAILWAY AT THE SUMMIT OF THE STANSERHORN.

AN INEXTINGUISHABLE COAL MINE FIRE.

THE Evening Telegram, of thiskity, gives the following graphic account of one of the coal mines in Pennsylvania which has been burning for twenty years. Every conceivable means for extinguishing the fire seems to have been triedly without any successful result. Rats started a fire in a million ton coal vein twenty years ago, and, though science has done valiant battle with the flames ever since. Nature's forces have prevailed, and that million tons of good hard anthracite is still burning, is being uselessly and wastefully consumed.

The history of the efforts to stop the destruction is unique, even in a land where mine fires are frequent. In other exasperating misadventures of this kiuu men have applied scientific methods with success. Some of Nature's conserving forces have been turned against

unique, even in a land where mine fires are frequent. In other exasperating misadventures of this kiuu men have applied scientific methods with success. Some of Nature's conserving forces have been turned against the destroying elements and have vanquished them. Not so in this case. The contest was unequal from the start. The old gray rats that caused the fire started it where men could not reach in.

At no point on the three black bands which on the geological map of Pennsylvania mark the anthracite region is there a mine fire so little known or involving so great a loss as this. It is far up the side of Locust Mountain, on the north side of Panther Creek Valley, opposite Lansford, in Carbon County. It is isolated and difficult of access.

Acknowledging that the rats got the better of them and wrecked a promising mine, the owners have withdrawn the workmen, until now the number is less than the law requires to bring the place under the official notice of the State inspector of mines, and it is no longer even referred to in the mine inspector's reports.

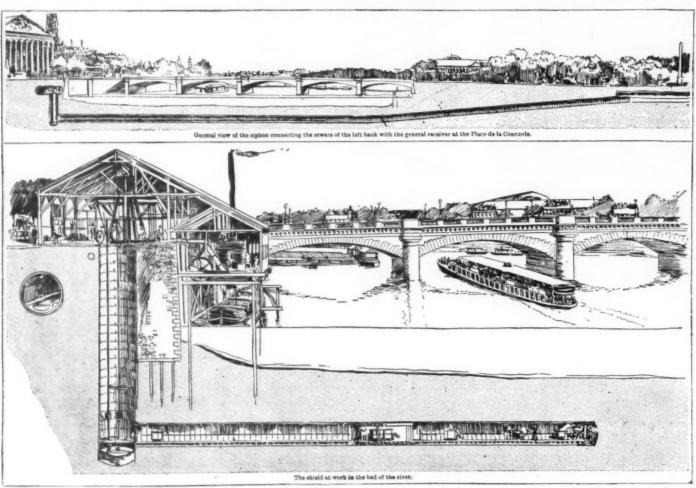
When I visited what had once been a mine the fire had been marked off within a distinct area and probably the final effort was being made to quench the flame that was consuming what remained of the million tons of coal that once filled the space. Through the baked and parched surface there poured into the air great volumes of polluting gases that showed the fierceness of the combustion underneath. The atmosphere was sickening with the weight of sulphur it carried.

Men just quitting work for the day stopped at a little embankment near us. One with his heavy soled boot kicked away the outer crust and with a stick scraped a little hot pebble on his pipe and after a few draws walked on with his companions, leaving a thin blue trail of tobacco smoke behind.

Their path for the most part lay to one side of the

subterranean blaze, but sometimes crossed it. Stephen Harris, the superintendent, who was my guide, at one of these places stepped side, and to show the extendence of the destruction and the intensity of the heat stamped of the electrocity of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the stamped of the destruction and the intensity of the heat stamped of the destruction and the intensity of the heat stamped of the stamped of the destruction and the intensity of the heat stamped of the destruction and the late of the coal restriction of the same experience of the substance as so much corn mean. Then the first the destruction and the coal restriction of the same experience of the substance as so much corn mean. The notion of the same experience he had become familiar with.

This company, one of the giants of the coal producing organizations, owns all the coal land worth having between Tanaqua and Manch Chunk, liften indications of the coal producing organizations, owns all the coal land worth having between Tanaqua and Manch Chunk, liften indications of the coal producing organizations, owns all the coal



THE SEWERS OF PARIS-SECTIONAL VIEWS OF THE CONCORDE SIPHON NOW IN COURSE OF CONSTRUCTION.

At the foot of the new slope pumping and hoisting machinery was stationed. A handful of oily cotton waste, used about these engines, was dragged up the slope by rats and carried behind the timbers and into the crevices, where they had their nests. The oily waste ignited spontaneously and started the destruction which has cost a great fortune in cash and coal.

A cubic yard of coal in the vein weighs approxumately a ton. The fire is now confined in a bed 2,000 feet long, about 30 feet thick and say 450 feet deep. A close estimate of the original quantity of fuel places it at 1,175,000 tons, from which deduct the little that "Jim" Andrews mined and a little more that may be saved eventually.

washed, and the effect seemed to be promising. There was nothing at all wrong with the theory.

The fire is in the mammoth vein, which here is thirty feet thick. It is sixteen hundred feet above the level of the sea and nearly three hundred feet above the Central Railroad of New Jersey. Other veins above and below the mammoth are being worked all up and down the valley.

"There is coal enough here for two hundred years," they say, and that covers the range and limit of most of us, so that the loss of a million tons or so really cuts no great figure in the final summing up.

the creviese, where they had their nests. The oily waste ignited spontaneously and started the destruction which has cost a great fortune in cash and coal.

A cubic yard of coal in the vein weighs approximately a ton. The fire is now confined in a bed 2,000 feet bloog, about 39 feet thick and say 490 feet deep. A close estimate of the original quantity of fuel places it at 1,275,000 tons, from which deduct the little that "Jim" Andrews mined and a little more than tmay be saved eventually.

It is not in the length of time this fire has burned that it is unique. At East Pine Knot colliery, near Pottsville, an underground fire has raged for more than thirty years. At Wadesville, in the same neighborhood, a vein has burned for forty years. The latter vein crops out at the surface, and the fire frequently gives it a very volcanic appearance at night.

But in neither case, and they are cited only as examples of many, has there been anything like the amount of destruction nor has the fire shown such a stubborn resistance as this one at No. 6. In fact, in those cases the fire was just blocked off and allowed to burnaway.

And there have been subsurface fires which has gained greater headway than that at No. 6 when discovered, and which were extinguished, some with loss of life, its true, and after what seemed an extravagant outlay of money. But in this, too, they did not compare with No. 6. Some, being below water level, were simply drowned out, surface streams being turned into the mine until the water rose above the level of the chief that the proper and gas force their way to the surface streams being turned into the mine until the water rose above the level of the help of the control of the control of the same and nearly turned under the Central Railroad of No. 2 and below the mammont and below the mammont and work the mine the story may was rather mountonous and work. The same and nearly turned under the Central Railroad of No. 2 and below the mammont and work of the surface and wap of the control of the story ma

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its shores habitable. If all goes well, the scheme will be realized in four years' time, and visitors at the 1900 Exhibition may yet hope to take pleasant water trips to Bougival and St. Germains without danger of asphykiation.

The conditions imposed by the civic authorities were to the effect that the navigation of the Seine should not be for a moment interrupted, nor the street traffic impeded. So far M. Berlier has given complete satisfaction in these particulars. Not a cart or wagon is to be seen, and the earth and stones dug out are carried away in barges. The system employed is that of the buckler, or shield, worked by hydraulic pressure—substantially the same as the Beach shield, used in building the St. Clair tunnel and other similar work. The metal tube forming the tunnel proper is composed of five pieces joined together to form the circumference of each segment. An outer coating of cement is injected from within through holes devised for the purpose. The interior is lined with bricks and cement. No wood is employed. The shaft leading to the tunnel proper is composed by three batteries, each mounting four guns. It is its shores habitable. If all goes well, the scheme was be realized in four years' time, and visitors at the 1900 Exhibition may yet hope to take pleasant water trips to Bougival and St. Germains without danger of asphyniation.

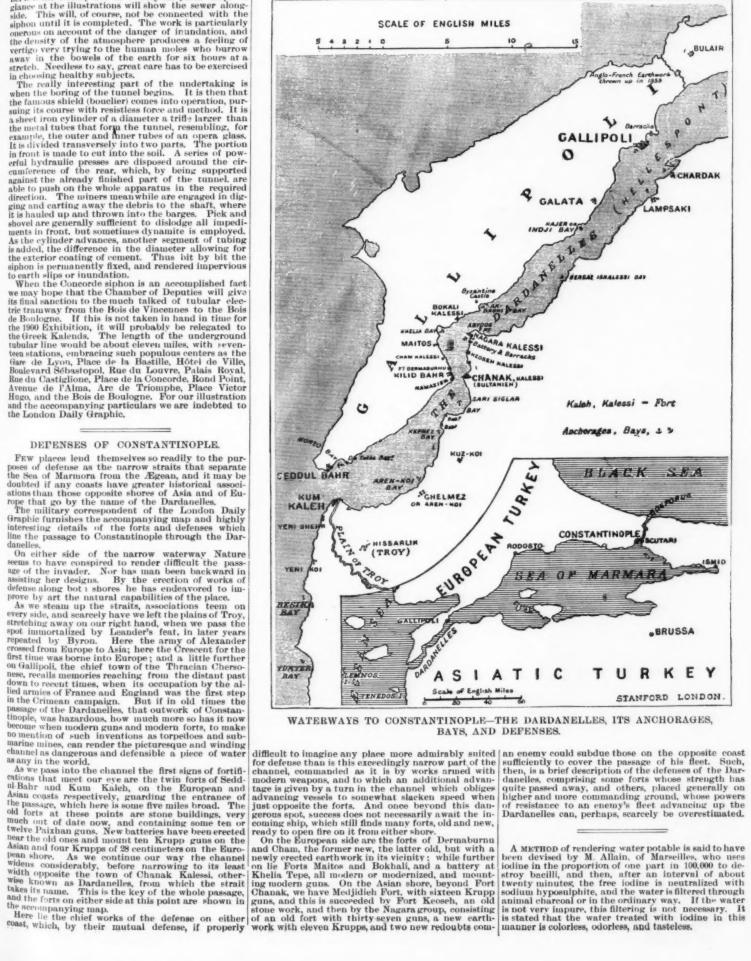
The conditions imposed by the civic authorities were to the effect that the navigation of the Seine should not be for a moment interrupted, nor the street traffic impeded. So far M. Berlier has given complete satisfaction in these particulars. Not a cart or wagon is to be seen, and the earth and stones dug out are carled away in barges. The system employed is that of the bouckier, or shield, worked by hydrautic pressure—substantially the same as the Beach shield, used in building the St. Clair tunnel and other similar work. The metal tube forming the tunnel proper is composed of five pieces joined together to form the circumference of each segment. An outer coating of cement is injected from within through holes devised for the purpose. The interior is lined with bricks and cement. No wood is employed. The shaft leading to the tunnel is some twenty-five or twenty-six yards deep. A glance at the illustrations will show the sewer alongside. This will, of course, not be connected with the siphon until it is completed. The work is particularly onerous on account of the danger of inundation, and the density of the atmosphere produces a feeling of vertigo very trying to the human moles who burrow away in the bowels of the earth for six hours at a stretch. Needless to say, great care has to be exercised in choosing healthy subjects.

The really interesting part of the undertaking is when the boring of the tunnel begins. It is then that he famous shield bouckier) comes into operation, pursing its course with resistless force and method. It is a sheet iron cylinder of a diameter a trifle larger than the metal tubes that form the tunnel, resembling, for example, the outer and hner tubes of an opera glass. It is divided transversely into two parts. The portion in front is made to cut into the soil.

DEFENSES OF CONSTANTINOPLE.

FEW places lend themselves so readily to the purposes of defense as the narrow straits that separate the Sea of Marmora from the Ægean, and it may be doubted if any coasts have greater historical associations than those opposite shores of Asia and of Europe that go by the name of the Dardanelles.

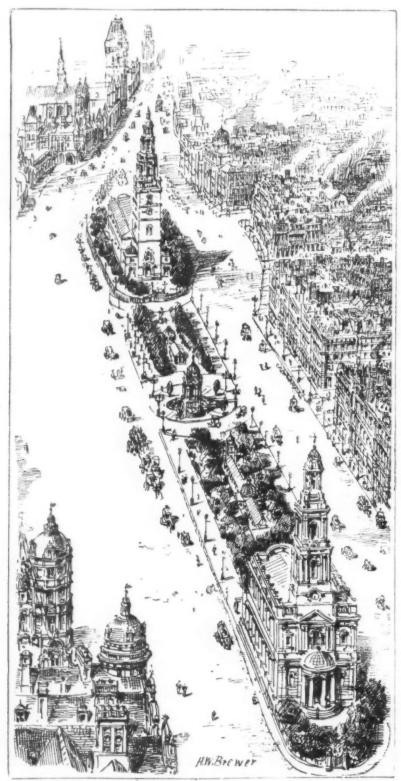
The military correspondent of the London Daily Graphic furnishes the accompanying map and highly interesting details of the forts and defenses which line the passage to Constantinople through the Dardanelles.



THE IMPROVEMENT OF LONDON.

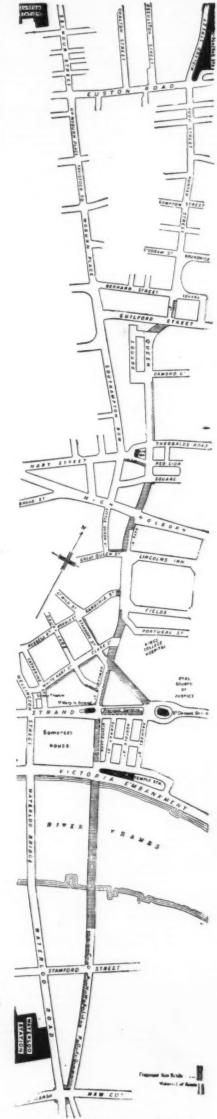
AFTER the great fire of London in 1666, Sir Christopher Wren recognized the fact that London had a system of ill contrived streets and he attempted to remedy this by an elaborate series of streets which to-day would have made London one of the most beautiful and imposing cities of the world. Unfortunately, Parliament did not consider it advisable to adopt his plan, and the result is that the city was rebuilt on the old lines. For years Londoners have realized the expense and inconvenience occasioned by the daily congested traffic in central London, but as yet nothing has been done to provide a remedy. The old Metropolitan Board of Works gave London the spiendid thorough-

curred in rehousing some 4,000 people belonging to the working class. No estimate of this supplementary expenditure has been given. We present a plan of this road showing a section of the city which it traverses and its feeders, and also a view showing the picturesque possibility of the so-called island in the Strand, which is at present bounded by the churches of St. Clement Danes and St. Mary-le-Strand. This would, without doubt, be a great improvement from an aesthetic point of view, but the enormous expense would make it almost impossible to be adopted. It is now universally agreed that something more is needed than the mere joining of such important thoroughfares as the Strand and Holborn. Southward, facilities must be provided for the traffic across the river



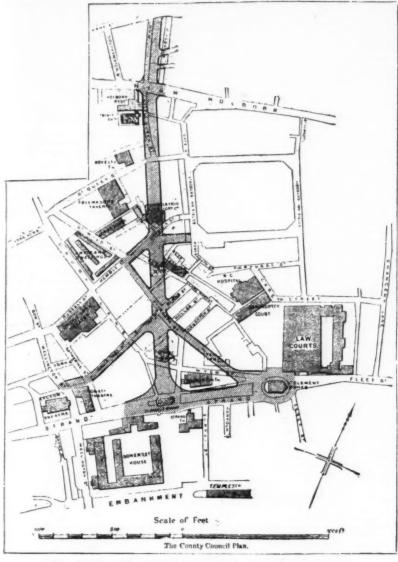
THE IMPROVEMENT OF LONDON-THE PICTURESQUE POSSIBILITIES OF THE ISLAND IN THE STRAND.

fares of the Thames Embaukment, Northumberland Avenue, Charing Cross Road and Shaftesbury Avenue, but the County Council has as yet done nothing toward relieving central London. They have, however, brought forward several schemes for relieving the traffic. On one point everybody is agreed—that there ought to be additional means of communication between Holborn and the Strand. At present it is only possible to pass from one thoroughfare to the other by traversing a series of narrow streets and lanes. This plan of the County Council contemplates the construction of an entirely new street, 90 feet wide, running almost due south from the corner of Southampton Road and expanding as it nears the Strand into a wide mouth, of which the Church of St. Mary-le-Strand would form a delta, if it may be so called. The cost of this road is estimated to be about \$10,000,000. In addition considerable expenditure would have to be in-



Di tr

Plan of a Proposed Route between Waterioo Stati St. Pancras, London.



THE PROPOSED IMPROVEMENT IN CENTRAL LONDON.

ore difficult to regulate and more dangerous for foot assengers than the direct crossing of two lines of afficat right angles.

Sir Whittaker Ellis, however, has an altogether inspendent plan for avoiding or diminishing the block in the Strand. The block, he contends, is largely due to the fatal mistake of attempting to force through Wellington Street all the central London traffic that has to cross the river. What he proposes to do is to give access to Waterloo Bridge from the Embankment,



THE IMPROVEMENT OF LONDON-PROPOSED SQUARE BETWEEN ST. MARTIN'S-LE-GRAND

If it were possible, he argues, to get from the Embankment on to Waterloo Bridge, a great deal of the traffic which now goes along the Strand as the only means of reaching the bridge would be diverted. To carry out his project he proposes to build a roadway sloping up to the bridge on either side from the Embankment. The sloping roads would start on the west side from a point close to Charing Cross pier, and on the east side from a point close to Charing Cross pier, and on the east side from a point close to Charing Cross pier, and on the east side from a point close to Charing Cross pier, and on the east side from a point close to Charing Cross pier, and on the east side from a point close to Charing Cross.

We have next to consider the question of the route north of Holborn.

The improvements committee of the County Council has evidently acted on the assumption that the traffic must be turned into Southampton Row. But this very ill placed for the traffic to St. Panersa and King's Cross. Already, in fact, the omnibuses for these two stations leave Southampton Row at the earliest possible point, and turning eastward along Guilford Street, proceed by way of Brunswick Square, flunter Street and Judd Street. The natural inference is that the connection wanted is a direct road from the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he line of Hunter Holborn to the point where he had been done he had a line he had been to the head o

NOTES ON GOLD MILLING IN CALIFORNIA.* By ED. B. PRESTON.

No. 11. Placer County — The quartz carries but a small percentage of sulphurets, and is delivered from the mine over an incline tramway to two grizzlies with 12 bars, 3 in. apart, 12 ft. long, 3 in. deep, and ½ in. wide, set on an angle of 45°. In front, below, and between the grizzlies is a Blake crusher, from which the ore drops into the bin that supplies the Challenge feeders. These are operated from the center stamp. The stamps weigh 750 lb. each, and drop 5 in.. 90 times a minute, and the discharge averages 5 in. The screen is set on a 4 in. block, with a 5 in. plate on the inside.

^{*} From Bulletin No. 6 of the California State Mining Bureau. J. J. Crawford, State Mineralogist.

The screen is a No. 10, slot-punched, set with a slight incline. Part of the water for the battery is supplied from a small woodes trough, pierced with holes in front of the screen. The outside fron lio of the mortar is covered with a silvered plate. The agron, set on a grade of 1½ in. to the foot, is 4 ft. long, and is followed by 12 ft. of sluice plates, 18 in. wide. After passing a through a quicksilver trap, the pulp passes through a 3 in. pipe to the Frue vanners. A tank of quicksilver is used every three months, in crushing 3.500 tons of ore. The plates are scraped every day with rubbers, and are occasionally dressed with phosphate of lime, or with lye. The battery is cleaned out once a week, and yields 50 per cent, of the amalgam.

No. 13, Plumas County:—The cre is free milling; in the training shout 113 per cent, of sulfiburets. It is delivered to the Blake crushers in the mill by an incline tramway, and the ore passes through the bins to the Challenge feeders. The stamps weigh 850 ib. each, if dropping 8½ in., 80 times per minute. The discharge r varies from 6 in to 8 in., through No. 8 diagonal-slot apunched screens, with a discharging surface to each battery of 45 in. in length by 6 in. in height. The mortar is furnished with a lip plate and a cast iron trough, in which receives the pulp, also with a 5 in. inside plate. The pulp passes from the trough to the apron and sluice plates, which have a grade of 1½ in. to the foot and a length of 90 ft., and is then passed to the concentrators. Below the mill the tailings are picked up by outside parties and reground in arrastras. The tailings assay \$2 per ton. The loss of quicksilver at 7 this mill is about a flask for every 4.600 tons crushed. The cost of milling does not exceed 50 cents per ton when using water power. The plates affected in plate and in our revolving barrel, and the panning out is done with a batea.

No. 18. Plumas County.—The ore is liauled to the mill by wagon, and is broken and ted by hand. The

cleaned up once a month. The headings are placed in an iron revolving biarrel, and the panning out is done with a batea.

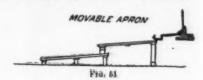
No. 13. Plumas County.—The ore is liquided to the mill by wagon, and is broken and fed by hand. The stamps weigh 750 lb. each, drop 5 in. to 6 in., 80 times per minute, with a discharge varying from 6 in. to 8 in., through a No. 9 slot-punched, Russian iron screen, crushing 134 tons per stamp per twenty-four hours. The battery is supplied with an inside plate, about 6 in. wide, attached to the screen; the latter is set slightly inclined. The screen frame leaves about 4 in. at the upper end of the mortar front open, in front of which and reaching nearly to the lip is a canvas curtain. The apron plate is 5 ft. × 434 ft., set on a grade of 1 in. in 11 in., below the apron is a drop box, from which the pulp passes to the sluice plates; these are 10 ft. long by 15 in. wide. The aprons are scraped every day with rubber belting, and the plate on the screen is cleaned once or twice a week. In dressing the plates, brine with an addition of sulphuric acid is used. About 20 per cent, of the amalgam is saved in the batteries, and about 80 per cent, on the plates. Neither concentrators nor canvas tables are used. One tank of quicksilver is used every six months, using twenty stamps.

No. 14. Shasta County.—The ore carries 154 per

few sulphirets, no concentrators are in the mill. The apron and sluices are dressed every day, but only scraped office a month; examide of potassium is used in dessing the plates. The battery is cleaned office a month. About 70 per cent. of the amalgam is obtained from the battery.

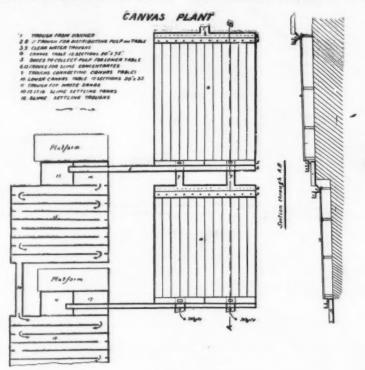
No. 17. Tuolumne County.—This mill of 10 stamps crushes quartz containing little or no free gold, but with 3 per cent. of sulphurets, chiefly iron. The stamps weigh 1.000 lb. each (fed by self-feeders), working at 96 drops of 6 in., crushing 2½ tons per stamp. Chrome steel shoes and dies are used, which wear about 1 in. per week. No. 30 brass wire screens are used, the screen having a slight inclination, 10°. There are no plates used on the inside of the battery, and only one apron plate; 4½ ft. × 6 ft.; to sach five stamps, which is dressed daily. It is set to a grade of 1½ in. to the foot. Nearly all of the smialgam is derived from this apron. The pulp passes from the aprons through a series of troughs to four Frue concentrators with corrugated belts, using a large amount of water. These are succeeded by wooden troughs, 8 in. wide at top, spreading to 16 in., which divide into three troughs, carrying equal amounts of pulp, thinned by adding 3 miner's inches of clear water above the forks. These deliver into a V-trough running at the head of a canvas platform, divided into twelve sections. 23 in. wide and 75 ft. long, set on a grade of 1½ in. to the foot. These tables are covered with No. 7 duck, which lasts 90 days. The V-trough has extending over its entire length a square 8 in. trough, for clear water. The pulp flows from the V-trough through in auger holes (two to each section of the canvas), supplied. Every half hour the flow of the pulp is arrested on a section, while the flow of clear water is

The ore is delivered from the mine at the top of the only used ince a capacity of 650 tons, and delivers the ore into the self-feeders direct. The stamps weigh 850 lb. each, and steel shoes and dies are used. Each stamp has its separate guide, made of two blocks of hard maple, but The front block is first put in place, the stem set ill: and the rear block dropped in behind a cast iron piece, which is secured by wooden wedges driven in from amp.



above, so that when required it can easily be removed. The pulp from the battery falls over a 9 in. silvered plate, the width of the mortar, into a box 12 in. square, supplied with six 1 in. holes, 8 in. apart, near the tront lower edge, that permit the pulp to flow onto a 4 ft. x 5 ft. silvered plate, divided in two parts by a wooden strip down the center. The fall from the box to the plate is 3½ in. The apron plate is mounted on a carriage, which can be pushed back, giving access to the battery, the 4 in. grooved wheels in front running on a half round iron strip placed on the sides of the lower plate frame. From the movable apron the pulp passes over 12 ft. of plates, divided into three 4 ft. sections, with a dividing strip down the center. Sixteen conceptrators are used.

No. 19. Tuolumne County.—This mill presents some



Frg. 50.

the plates, brine with an addition of sulpature aces is used. About 30 per cent, of the analgam is saved in Neither concentrators nor canvas tables are used. One tank of quicksilver is used every six months, using twenty stamps.

Neither concentrators nor canvas tables are used. One tank of quicksilver is used every six months, using twenty stamps.

So Bb. each, supplied with Challenge feeders, working from the second stamp. These stamps are lung and the sequence of the drop is placed 1 in farther from the side than is No. 5, the end stamp on the left, being placed 1 in farther from the side than is No. 5, the end stamp on the left, being placed 1 in the battery. The stamps drop 5 in, 92 times per ninute, with a discharge of 6 in, to 7 in, and crushing that by this arrangement a better swash is obtained in the battery. The stamps drop 5 in, 92 times per ninute, with a discharge of 6 in, to 7 in, and crushing is supplied with front and back inside plates. The apron plate is 4 ft. × 4 ft., set on a grade of 1½ in, to the foot, followed by a double set of sluice plates, 16 in, with a discharge of 1 in, to 7 in, and crushing a supplied with front and back inside plates. The apron plate is 4 ft. × 4 ft., set on a grade of 1½ in, to the foot, The plates are scraped once a day, and the mill is cleaned up wine a mouth. The company chlorinate their own sulphurets, roasting in a small while is cleaned up wine a mouth. The company chlorinate their own sulphurets, roasting in a small charge of the company chlorinate their own sulphurets, roasting in a small charge of the company chlorinate their own sulphurets, roasting in a small charge of the company chlorinate their own sulphurets, roasting in a small charge through the company chlorinate their own sulphurets, roasting in a small charge of the company chlorinate their own sulphurets, roasting in a small charge of the company chlorinate their own sulphurets, roasting in a small charge of the company chlorinate their own sulphurets, roasting in a small charge of the compa

peculiarities in its construction. There are 10 stamps of 850 lb. each, with steel shoes and dies. The stamps are given 100 drops per minute, dropping 4½ in., with only 2½ in. discharge to commence on, through a No. 50 brass wire screen. The rock breaker (Wheeler pattern) and ore bin are set on a rock foundation, the frames being entirely disconnected from the rest of the building, to counteract the vibratory motion of the crusher. In placing the mortar block and mortar, the space around the block was filled in with concrete, and a double thickness of tanned belting laid between the block and the mortar, after which a fire was built in the latter until it settled into the belting. The west of the shoes and dies is about 1 in, per month, and the duty of the stamps 1½ tons per stamp. When the dies are partially worn, a 2 in, iron plate is placed under them, to maintain a regular discharge. The inside of each mortar is provided with cast iron side plates and a sheet iron covered board at the back, to prevent wear on the mortar. The apron plates are set 12 in out from the mortar. The pulp from the battery parses over a 9 in, plate into double pointed boxes of iron, bolted on the front of the mortar, and thence through a couple of 2 ft, pipes to a spreader and to the silver plated apron. The apron is followed by double sluice plates, each 2 ft, wide and 10 ft. long, all set on a grade of 1½ in, to the foot. Two-thirds of the amalgam is obtained from the battery. No concentrators are used.

SPECIFICATIONS FOR A FORTY-STAMP GOLD MILL (WATER POWER), *

MACHINERY.

MACHINERY.

Water Wheels and Pulleys.—One water wheel, 6 ft. in diameter, to drive the battery; the wheel to be supplied with a shaft, boxes, collars, gate, and nozzle, automatic governor, and a pulley 36 in. in diameter, grooved for 1½ in. manila ropes.

One driving pulley, 12 ft. in diameter. grooved for one idler pulley, 48 in. in diameter, grooved for one 1½ in. rope, and fitted with shaft and boxes.

One slack tightener pulley 48 in. in diameter grooved

* From the VIIIth Report of State Mineralogist, 1866, p. 738

the

for one 1½ in. rope, and fitted with shaft, boxes, carriage, track, and counterbalance weight.

The rope for transmission is to be put on in one piece, cassing around the idler and slack tightener (which are to be set on an angle in such a way that they will take the rope from one side of one of the main pulleys and pass it on to the opposite side of the other pulley), thereby making but one splice in the whole rope, which will be kept in constant tension by the slack tightener.

other pulley), thereby making but one splice in the whole rope, which will be kept in constant tension by the slack tightener.

One wheel, 4ft, in diameter, to drive the rock breakers; the wheel to be supplied with a shaft, boxes, collars, gate, and nozzle, and a pulley ## in. in diameter, grooved for one 1½ in. manila rope.

One driving pulley, ## in. in diameter.
One idder pulley, ## in. in diameter.
Groot 1½ in. rope, and fitted with shaft and boxes.
One slack tightener pulley, ## in. in diameter, grooved for one 1½ in. rope, and fitted with shaft, boxes, variage, track and ccunterbalance weight \(\chi\) rope to be put on similar to that for the battery.
One wheel, ## in. in diameter, to drive the concentrators; the wheel to be supplied with shaft, boxes, collars, gate, and nozzle, automatic governor, and a pulley ## in. in diameter.
One driving pulley, ## in. in diameter.

la rope.
One driving pulley, 48 in. in diameter.
Forty Stamp Battery. Stamps to weigh 850 to 900
A each, arranged to run in eight batteries of five tamps each, by belts and friction clutch pulleys from

stamps each, by belts and friction clutch pulleys from battery line shaft. Eight high east iron mortars, single discharge, each to weigh about 5,000 lb; to be planed all over the bot-tom, and faced where the apron joins on; eight holes to be accurately cored in the base for 1½ in. anchor bolts. Each mortar to have five cast iron linings. The aggregate weight of these linings is about 500 lb. per

ertar.
Eight cast iron aprons, to be faced where they join to the mortars, and fastened in place with ¾ in.

Eight cast iron aprons, to be laced in place with ¾ in. bolts.

Eight sugar pine screen frames, to have iron facings put on the ends where the keys bear against them; the edges to be fitted with dowel pins to join them to the inside plate block.

Sixteen inside plate blocks, two sets, one to be 6 in. high and the other to be 4 in. high; to be well fitted into the mortars, and to have plates fitted and fastened on with brass screws; blocks to be bolted together to keep them from splitting, and to be fitted with iron facings where the keys bear against them, and well fitted to the screw frames.

Eight brass wire screens, No. 30 mesh, to be fastened on to the screw frames with copper tacks.

Sixteen gilt headed end keys, for screen frames, to be well fitted in place.

Sixteen bottom keys, for screen frames, to be well fitted in place.

Sixteen bottom keys, for screen frames, to be well fitted in place.

Sixteen bottom keys, for screen frames, to be 1½ in. in diameter by 30 in. long, with hexagon nuts on the top ends and steel keys in the bottom ends.

Sixty-four wrought iron washers. 4 in. × 4 in. × ½ in., for bottom ends of foundation bolts.

Eight sheets of rubber, ¼ in. thick by 30 in. by 60 in., for mortar foundation. Mill blankets tarred may be used in place of rubber.

Forty chrome steel or cast iron dies, 9 in. in diameter by 7 in. high, with square base well fitted into the mortars, 10 in. from center to center.

Forty chrome steel shoes, 9 in. in diameter by 8 in. high, with tapered shank 3¾ in. in diameter at top end, 4¾ in. in diameter at bottom end, by 5 in. long, to fit into the stamp heads by being covered with dry hard pine, ¾ in. thick; this being driven in by being allowed to drop a few times on the bare die.

Forty chrome steel stamp heads, 9 in. in diameter by 17 in. long, with a conical socket cored into the lower end, 4 in. in diameter at inner end and 5½ in. in diameter at the outer end, and 5½ in. deep, and a conical socket cored and actually bored out to fit the tapered end of the stamp stem, 2% in. in diameter at inner end and 8½ in. gage at the outer end, by 6 in. deep. Transverse rectangular keyways are to be cored through the stem head, 1 in. × 2½ in. for loosening the shoes and stems.

*Two steel loosening keys, % in. thick, by 1 in, at the

Two steel loosening keys, % in. thick, by 1 in. at the point (2 in. at the head) by 18 in. long, for loosening

point (3 in. at the head) by 18 in. long, for loosening the shoes and stems.
Forty best refined iron or mild steel stems, turned perfectly true, full length, 3¼ in. gage by 14 ft. long, to be tappered on both ends to accurately fit the stamp heads. Each stem weighs about 300 lb.
Forty chrome steel, double faced tappets, 9 in. in diameter by 11 in. long, with a steel gib and two steel keys accurately fitted in place; both faces to be turned true; tappets to be bored with the gibs in place to accurately fit the stems, and to be counterbored opposite the gibs by moving the center ¼ in. away and, with diameter ¼ in. less than the bore, taking a cut ¼ in. deep. Each tappet weighs 112 lb.
Eight upper and eight lower guides, with cast fron frames; guide blocks to be made of good, dry maple timber and well fitted in place; the guides may also be made entirely of wood.

L

wood pulleys; flanges to 5-36 in. in diameter, and 14 in. through the bore; to be turned all over the inside where they fit on the wood; the outside flange is to be bored and fitted to the sleeve and fastened with a gib headed steel key; the hub to be bored and fitted to the cam shaft and fastened with a steel key.

Four wood pulleys 32 in. in diameter by 17 in. face; to be quaffe of best kiln dried sugar pine, and all joints to be filled with white lead in oil; the cast iron flanges to be well fitted on and bolted with twelve % in. bolts.

in. botts.

Eight wrought iron collars, for cam shaft, 5 1/2 in.
bore, fitted with two steel set screws in each.

Eight wrought iron jack shafts 8 in. in diameter by
60 in. long; black finish.

Sixteen cast iron jack shaft side brackets, with four
lag screws 1/2 in. by 6 in. for each, to fasten them in
place.

Eight wrought from Jack shafts side brackets, with four lag screws \$\frac{1}{2}\$ in. by 6 in. for each, to fasten them in place.

Forty open latch sockets lined with leather.

Forty wood finger bars, to be fitted and bolted to the above sockets, and furnished with wrought from caps and handles.

A complete set of water pipes for a battery of ferty stamps, with all fittings, cocks and connections.

Bolts and Washers for Battery Frame.—Six brace rods, 1\(\frac{1}{2}\) in. by \$\frac{1}{2}\) ft., \$\frac{1}{2}\) in. between two nuts; \$\frac{1}{2}\) bolts for mudsills, \$\frac{1}{2}\) in. by \$\frac{1}{2}\) ft., \$\frac{1}{2}\) botts for yokes, \$\frac{1}{2}\) in. by \$\frac{1}{2}\) ft., \$\frac{1}{2}\) botts for yokes, \$\frac{1}{2}\) in., \$\frac{1}{2}\) botts for wokes, \$\frac{1}{2}\) in., \$\frac{1}{2}\) \$\frac{1}{2}\) ft., \$\frac{1}{2}\) botts for wokes, \$\frac{1}{2}\) in., \$\frac{1}{2}\) \$\frac{1}{2}\) ft., \$\frac{1}{2}\) botts for wokes, \$\frac{1}{2}\) in., \$\frac{1}{2}\) \$\frac{1}{2}\) in., \$\frac{1}{2}\) \$\frac{1}{2}\] in., \$\frac{1}{2}\) \$\frac{1}{2}\] in., \$\frac{1}{2}\) \$\frac{1}{2}\] in., \$\frac{1}{2}\) \$\frac{1}{2}\] in., \$\frac{1}{2}\) botts for mortar blocks, \$\frac{1}{2}\] in., \$\frac{1}{2}\) in. botts for knee posts, \$\frac{1}{2}\] in., \$\frac{1}{2}\] in. botts for knee posts, \$\frac{1}{2}\] in., \$\frac{1}{2}\] in., \$\frac{1}{2}\] in. botts for knee posts, \$\frac{1}{2}\] in., \$\frac{1}{2}\] in. botts for knee posts, \$\frac{1}{2}\] in., \$\frac{1}{2}\] in. in. \$\fra

Three ore bin gates, 24 in. by with guides, racks, pinions, shafts, boxes, hand wneers and bolts.

Sluices and Aprons.—Eight cast iron aprons, 54 in. wide by 56 in. long, to be fitted under the lip of the mortar apron.

Eight silver plated copper plates, 54 in. by 56 in. by 1/2 in., to be made of best Lake Superior copper, and to have one ounce of silver per square ft.; plates to be fitted into the cast iron aprons and fastened by strips of wood on the sides, which are bolted to the sides of the apron.

Forty best refined iron or mild steel stems, turned Forty best refined iron or mild steel stems, turned perfectly true, full length, 3½ in. gage by 14 ft. long, to be tarpered on both ends to accurately fit the stamp heads. Each stem weighs about 300 lb.
Forty chrome steel, double faced tappets, 9 in. in diameter by 11 in. long, with a steel gib and two steel at the stamp steel growth of the stem weighs about 300 lb.
Forty chrome steel, double faced tappets, 9 in. in diameter by 11 in. long, with a steel gib and two steel at the growth of the steel growth of the steel growth of the steel growth of the growth of

Concentrators and Shafting.—Sixteen sudless belt concentrators, complete, with water pipes and fittings to counect with supply tanks. All sulphuret tanks, complete, to be made of good redwood lumber.

One piece of shafting, 2½ in, by 16 ft.; six pieces of shafting, 2 in, by 16 ft.; eight face couplings, 2 in.; four bubbitted boxes, 2½ in., with bolts for 8 ft. timber; eighteen babbitted boxes, 2 in., with bolts for 8 ft. timber; eighteen babbitted boxes, 2 in., with steel set screws; two collars, 2 in. with steel set screws; two pulleys, 6 in. face by 36 in. in diameter, properly fitted and keyed with steel keys to the 2 in. shaft; sixteen pulleys, 4 in. face and 10 in. in diameter, properly fitted and keyed with steel keys to the 2 in. shaft; sixteen loose pulleys, 4 in. face by 10 in. in diameter, properly fitted to the 2 in. shaft; sixteen loose pulleys, 4 in. face by 10 in. in diameter, properly fitted for same.

Rock Breakers and Shafting—Two rock breakers,

pulleys, 4 in. face by 10 in. in diameter, properly fitted to the 2 in. shaft; sixteen collars, with steel set seriews for same.

Rock Breakers and Shafting.—Two rock breakers, 9 in. by 15 in.; ope piece shafting, 3½ in. by 16 ft.; one face coupling, 3½ in.; three babbitted boxes, 4 in., with bolts for 10 in. timber; two babbitted boxes, 3½ in., with bolts for 10 in. timber; two babbitted boxes, 3 in., with bolts for 10 in. timber; two babbitted boxes, 3 in., with bolts for 10 in. timber; two babbitted boxes, 4 in., with steel set screws; one pulley, 48 in. in diameter, grooved for 1 in. and 1½ in. manila rope, and properly fitted and keyed to the 4 in. shaft, with a steel key; three pulleys. 20 in. straight face by 20 in. in diameter, properly fitted and keyed to the shafting.

Clean-up Barrel.—One clean-up barrel, 34 in. inside diameter by 48 in. inside length, to be made of east from 1½ in. thick, with two discharge openings, 5½ in. in diameter, in the sides diametrically opposite each other, the heads and discharge doors to be accurately fitted; journals to be 4 in. gage, east on to the heads one tight and one loose pulley, 7 in. face by 30 in. in diameter; two babbitted boxes, 4 in. gage; one driving pulley, 6 in. in diameter by 14 in. face.

Batea.—One batea, 48 in. in diameter, with gears and hangers complete, and tight and loose pulleys, 9 in. face by 21 in. in diameter: one driving pulley, 9 in. face by 16 in. in diameter.

Machinery for Clean-up Room.—One clean-up pan, 24 in. inside diameter, with tight and loose pulleys.

One driving pulley, 8 in. face by 16 in. in diameter. One cast iron washing tank, 24 in. by 30 in. by 24 in.

eys.

One driving pulley, 8 in. face by 16 in. in diameter.

One cast fron washing tank, 24 in. by 30 in. by 24 in.

eep, with three pipe connections for drawing off wa-

er. One cast iron washing tank, 30 in. by 36 in. by 24 in. eep, with three pipe connections for drawing off

ater. One cast iron washing tank, 30 in, by 54 in, by 30 in, eep, with three pipe connections for drawing off

One marble top, complete, for washing tanks,
One side washstand, with pipes and fittings.
All pipes and fittings necessary to bring water to the
lean-up pan and washing tanks.
Retort and Melting Furnace.—One retort, 10 in. by
6 in., inside dimensions, with amalgam trays, conlenser, catch tank, furnace front, bearers, bars,
mokestack and base plate, guy rods, dampers, bindres and all pipes and fittings to bring water to the
ondenser.

ers and all pipes and fittings to bring water to the condenser.

One cast iron melting furnace, complete, with doors, grate bars, bearers, cast iron shell and damper.

Two bullion moulds for 500 and 750 ounces.
Four black lead crucibles, No. 16, with covers.
One crucible tongs for No. 16 crucible.
One skimmer for bullion.
Transmission Ropes and Belts.—Six hundred feet best manila or cotton rope, 1½ in. diameter, to drive battery line shaft.
Two hundred and fifty feet best manila rope, 1½ in. in diameter, to drive rock breaker line shaft.
One hundred and fifty feet best manila rope, 1 in. diameter, to drive concentrator line shaft.
Two hundred feet best rubber belting, 16 in. by 5 ply, for batteries.
One hundred and eighty feet best rubber belting.

or batteries.

One hundred and eighty feet best rubber belting,

in, by 4 ply, for rock breakers.

Thirty-two feet best rubber belting, 7 in, by 4 ply,

or clean-up barrel.

Sixty-five feet best rubber belting, 6 in, by 4 ply,

Sixy-live leet best rubber beiting, 6 in. by 4 ply, for batea.

Thirty feet best rubber belting, 6 in. by 4 ply, for concentrator shafting.

Four hundred and twenty feet best rubber belting, 3 in. by 4 ply, for concentrators.

Thirty feet best rubber belting, 3 in. by 4 ply, for clean-up pan.

BUILDINGS AND ERECTION OF MILL, ETC.

Stonework.—All foundations and retaining walls to be built of large stone, properly banded and well laid in cement mortar, composed of ten parts good, clear sand, two parts good quality of lime, and one part best Portland cement, special care being taken to keep all dirt or clayey material excluded; all exposed faces of retaining walls to be well pointed up and finished with the same material.

Ore Bins.—Mudsills to be made of 12 in. by 14 in. timbers, laid flatwise; foundation posts to be made of 14 in. by 14 in. timbers, slink posts and caps for ore bins proper to be made of 12 in. by 12 in. timbers, the posts to be boxed 1 in. into the sills and caps; braces for incline bottom to be made of 10 in. by 12 in. timbers, supporting braces to be made of 8 in. by 12 in. timbers. All planking to be 3 in. thick and lined throughout with 1 in. boards, to break joints over the lanks.

Buttery France.—Mudsills to be made of 14 in. × 16 in.

throughout with 1 in, boards, to break joints over the planks.

Battery Frame,—Mudsills to be made of 14 in, × 16 in, sugar pine, or good yellow pine free from sap; to be well bedded in concrete, which must be put on the clean bedrock. Linesills to be made of 12 in, × 16 in, and 20 in, × 16 in, sugar pine or yellow pine, of good quality, to be well bolted down to the mudsills.

Mortar blocks to be made of two pieces each, to be 30 in, thick and wide enough to fill space between the linesills and battery posts; all to be sized and well fitted. The timbers for mortar blocks are to be accurately fitted together and secured with six 1 in, bolts, and two oak keys, 4 in, wide by 5 in, thick at the point and 6 in, at the head. Keys to be accurately fitted

and firmly driven. Blocks to be sized and finished

and firmly driven. Blocks to be sized and finished above the floors.

Yokes to be made of 10 in. × 10 in. timber, well fitted and bolted to the linesills and battery posts.

Battery posts to be made of 12 in. × 24 in. and 20 in. × 24 in., good quality pine timber, to be dressed all over, and bolted down to the linesills with 1 in. joint bolts, the large posts to be made with double tenon on the bottom. The knee beams to be made of 12 in. × 16 in. timber, dressed all over. The knee posts to be made of 13 in. × 16 in. timber, dressed all over. The stringer on top of the knee posts to be spliced with a ship splice 3 ft. long, stringer to be dressed all over. Knee posts to be framed into stringer with double tenons; outside stringer at end of knee beams to be made of 8 in. × 12 in. timber in two pieces, spliced with ship splices in center 3 ft. long, and to be dressed all over.

Bottom guide girt to be made of 12 in. × 16 in. timber, dressed all over, one piece for each twenty stamp battery, and to extend past the outside posts 12 in.; the top girt to be made of 12 in. × 14 in. timber, dressed all over, and made the same length as the lower ones; all braces to be made of 8 in. × 12 in. timber, dressed all over, and framed with double tenons; no keys are to be used in braces or guide girts, but they must be accurately fitted without.

All boxing about battery frame to be ½ in. deep, and where braces or knee beams are smaller than the timbers they frame into, they must be housed in ½ in. deep; i. e., the timber must not be boxed out clear across.

The cam shaft is to be set 4½ in. from the center to

The cam shaft is to be set 4% in. from the center to

The cam shaft is to be set 4½ in. from the center to the center of the stems.

A 2 in. plank floor is to be put on top of the knee beams, which is to be planed on the underside; also, a 2 in. double board floor to be put in back of the battery, on about the same level as the knee beams.

The whole battery frame to be painted with two coats of light cream paint, properly mixed with oil, and the wood pulleys and guides to be painted blue, the iron work to be painted black. The outboard bearing frame to be made of 12 in. × 16 in. timber, planed all over, well framed and bolted together, and anchored to a solid stone foundation, as shown in plan, and to be painted same as battery frame.

Water wheel frames are to be made of 13 in. × 13 in. lumber throughout, well anchored down to a stone foundation. That part of the frame which comes above the floor is to be dressed and painted the same as the battery frame.

The water wheels are to be housed with tongued and grooved lumber, 4 in. wide,

BUILDINGS.

BUILDINGS.

Frame Work.—Ore house main frame is to be made of 8 in. × 8 in. timbers throughout, with 3 in. × 6 in. girts and studding.

Battery and concentrator rooms frame is to be made of 8 in. × 10 in. posts and chords, 6 in. × 10 in. sills, 8 in. × 8 in. principal rafters and straining beams, 4 in. × 8 in. truss braces, and 3 in. × 6 in. girts and studding.

Clean-up, sulphuret, and water wheel rooms main frames are to be made of 8 in. × 8 in. timbers, with 3 in. × 6 in. girts and studding.

Floors.—Ore house floors to be made of one thickness of 2 in. planks.

Battery, concentrator, and water wheel rooms floors

Battery, concentrator, and water wheel rooms floors are to be made of 1 in. \times 8 in. lumber, double thickness, surfaced on top, to be supported on 8 in. \times 6 in, joists 18 in. apart.

in, apart. Sulphuret and clean-up rooms floors are to be ma concrete laid on top of a heavy wood floor, which be supported on foundations made of 8 in. \times 8

mbers. Roofs.—All roofs are to be made with 2 in. \times 8 in. Roofs.—All roofs are to be made with 2 in. \times 8 in. Roofs. apart, with 1 in. \times 6 in. board 4 in, apart, ad covered with No. 26 standing seam, painted, iron

Walls.—All walls are to be covered with 1 in. \times 10 in.

Walls.—All walls are to be covered with 1 in, × 10 in. rustic.

Cornices.—All cornices are to project 24 in. measured horizontally from the walls of building, with a 12 in. frieze and a 5 in. facia made of dressed lumber.

Windows.—All windows except those for sulphuret room are to be made of twelve lights of 10 in. × 16 in. glass, and frames made to suit of dressed lumber, with casing outside 5 in. wide.

Twelve windows are to be put in the ore house, seven windows in the battery room, six windows in the clean up room, twelve windows in the sulphuret room, and five windows in the water wheel room.

Six skylights, made of twelve lights of 10 in. × 20 in. glass, to be put into the roof of the concentrator room.

Doors.—All doors, both sliding and swinging, to be 3 ft. × 7 ft. × 1½ in. thick, with panels.

Two sliding doors are to be put in the ore house, and one outside swinging door in the battery room; one swinging door leading from the battery room to the clean-up room, two sliding doors leading from the concentrator room to the sulphuret room; and one outside swinging door for the sulphuret room; and one outside sliding doors for the sulphuret room, and one outside swinging door for the water wheel room.

All doors to be set in good substantial casings, outside cased with surfaced lumber, and furnished with all trimmings and locks.

Stairs.—There is to be a flight of stairs at each end of the mill, one flight leading from the battery room floor to the floors above, and one flight of stairs from the battery room. floor to the concentrator room floor to the concentrator room floor to the concentrator room floor.

All stair stringers to be made of 2 in. × 12 in, lumber,

floor.
All stair stringers to be made of 2 in. × 12 in. lumber,

All stair stringers to be made of 2 in. × 12 in. lumber, and treads of 2 in. × 10 in. lumber.

Hand rails are to be put on to the outside of all stairs and around the landings of same, also in front of the battery room floor and all other floors and platforms where there (s danger of falling. All to be made of dressed lumber, well painted.

Retort House and Assay Office to be 20 ft. wide by 48 ft. long, with a retort and melting furnace room, a weighing room, and a storeroom; the two latter to be lath and plaster finished, and the whole building to be finished similar to the mill buildings, with iron roof, rustic, etc.

rustic, etc.

Paint and Whitewash. — All buildings are to be
painted on the outside with a good coat of brown mineral paint, and the window and door casings and cornices to be painted with two coats of white lead paint.

The mill to be whitewashed throughout the inside, cluding the building frame, ore bins, etc.

The mill to be whitewashed throughout the inside, including the building frame, ore bins, etc.

Tanks.—There are to be two 4,000 gallon redwood tanks, 3 in. stock, set up at the end of the mill upon strong tumber foundations, and one tank 8 ft. wide by 10 ft. long by 4 ft. high, inside measurements, to be made of 3 in. planks, with 8 in. × 8 in. frame; planking to be well fitted together, and properly calked inside with oakum. The latter tank is to be set at the end of the last sluice box coming out of the mill.

Drain Boxes and Tailings Sluices.—Battery sluices and aprons to be set on framework so arranged that the grade can be changed easily. This framework to be planed all over. Sluices and frames to be painted same as battery frame.

There will be a sluice in front of battery room floor, made of surfaced lumber; also to be painted and so arranged as to conduct any water away which drips from the floor.

There will be sluices put in under the concentrator room floor, two of which will be 6 in. wide by 8 in. deep, to run lengthwise to catch the tailings from the concentrators, and one to be 8 in. wide by 10 in.



M. PAUL ROLIER, AERONAUT.

deep, to run crosswise and to take the tailings from the first two sluices, and conduct the same outside. All tailings sluices to have a fall of one in twelve, and to be made of 2 in. lumber, well fitted and nailed together. Proper sluices from the clean-up room, to conduct water and tailings therefrom, must be connected to tailings sluices under concentrator room. All sulphuret boxes, and drain boxes for concentrators, to be made of good quality of redwood lumber, 1½ in. thick, dressed on both sides, and well fitted and screwed together.

The weight of all parts is 240,000 lb. and there are 325,000 feet of lumber in the building.
Specifications for a canvas plant are not considered necessary, as the construction is extremely simple and no standard has been adopted. Full descriptions are given in the preceding pages.

WONDERFUL BALLOON VOYAGE DURING THE SIEGE OF PARIS, 1870.

DURING THE SIEGE OF PARIS, 1870.

When Paris, in 1870, was invested by the Germans, the only communication with the outer world was effected by means of balloons. During the siege, no fewer than sixty-flve of these aerial ships left the city, conveying 150 people (among them Gambetta) and about 4,000,000 letters. Of these sixty-flve balloons, flve were captured, two were lost (probably in the Channel), and one (the Ville d'Orléans) descended on the summit of the Lifjeld, Norway, represented in the accompanying illustration, after a voyage of fourteen hours thirty-flve minutes from Paris. The heroes of this journey were M. Paul Roller, aged twenty-nine, a civil engineer and member of the Legion of Honor, who acted as aeronaut, and M. H. L. Dechamps, an

them, and endeavored to reach them, but without avail. A mail bag had to be sacrificed to allow of the balloon ascending again, and they then kept well away from the sea at a height of 2,700 yards. At 1230 y p, m, they were enveloped in a dense fog, and at one o'clock the two men felt so desperate that they decided to set fire to the gas, preferring death to the mental torrure of anxiety they were enduring. Fortunately for them their clothing and everything else were enshrouded in a thick coating of hoar frost, and the matches would not ignite. At 2:30 they observed a thigh mountain ahead, determined on descending, and almost immediately afterward the car touched the stump of a tree which protruded from the snow, Rolier leaped out at once, but Dechamps' foot became entangled in the grapnel rope, and he hung head downward from the car, which, with the balloon, commenced at once to ascend rapidly. Fortunately Rolier caught the rope, and Dechamps, getting clear, dropped unburt into the deep snow.

"This happened on Friday, the 25th of November, 1870, at 2:25 p. m.," says Dechamps in his journal. "We were saved as if by a miracle, but our prospect were anything but hopeful. We found ourselves in an unknown land, exposed to snow and frost, without food, almost without clothing, as our balloon had salled away from us, taking with it our dispatches, our pigeons, provisions, and wraps. After a short consultation as to the direction we should take, we commenced our descent. After two hours' hard walking Rolier become so tired that he could not proceed further, and sinking down exhausted remained lying him across two branches, where he fell asleep. I was exceeded in conveying him to one of them and laying him across two branches, where he fell asleep. I was excessively fartigued, but deemed it expedient to ontinue my valace, and slowed him along and hurry him into the hut was the work of a moment. It was high time he got there, for his feet had already become so stiff that a longer stay in the tree would have been certai

THE LIONS OF THE DAY.

During the course of the day the wood cutters returned to their hut, treated the poor famished Frenchmen with every kindness, and fed them on pork, sausage, potatoes, goat's milk, butter and "flat bread," the latter being described by Rolier as "a sort of paper made of oats." In the afternoon their hosts sledged them down through the forest to Siljord, where they were most hospitably entertained, and driven thence to Kongsberg, en route to Christiania, where they were received with the greatest enthusiasm and made the lions of the day. The balloon itself finally dropped in the parish of Kordsharred, some thirty miles north of Drammen. It was presented by Rolier to the University at Christiania as mark of his appreciation of Norwegian sympathy and hospitality. The first glimpse of this balloon was obtained at Mandal, South Norway, and the London evening papers of the 25th contained the telegram



The Lifield oint of which the a FIG. 1.—A WONDERFUL BALLOON VOYAGE—THE LANDING PLACE.

officer of Franc Tirailleurs. They ascended from Paris at 11:40 p.m. on the 24th of November, 1870, with dispatches from General Trochu, Governor of Paris, to the army of the Loire, and conveyed also about 500 lb. weight of private letters, ten bags of ballast, some provisions, and six carrier pigeons. The wind was fresh from S.S.E., and all went well for a while, until, when day dawned, at 6:15 a. m. on the 25th, they found themselves over the sea with no land in sight.

Both men were nearly paralyzed with the horror of the situation, and Dechamps fairly broke down. Rolier regained his nerve to some extent, and at 11:15 descended to within a few yards of the water in the hope of being succored by a schooner which observed

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seemed to be not only in perfect condition, but those of a first class balloon. An aeronaut who addressed the meeting designated it as a very primitive contrivance, and explained the improvements which have been introduced in their construction during the last quarter of a century. The voyage of the Ville d'Orleans must be regarded as the most remarkable of any undertaken since balloons were invented, not only from the success which attended it, but from its extra-

ally at Pekin, where a very large one may be seen in the temple of the Great Bell. It bears the name of "Takung-su," and was cast in the year 1578 of our era. It is 16 feet in height and is suspended in a tower erected back of the temple. Its surface is covered with inscriptions that give the precepts of Buddhism. The letters upon the metal are in relief.

In Japan also there are some large bells—at Kioto especially. One of them is 14 feet in height and weighs

We read in Theocritus that the ancients caused the sound of small bells to be heard in their sacrifices, as in the mysteries of the Corybantes and of Bacchus. The ass of Silenus had a bell suspended from its neck, as had most cattle. As for true bells, that is, those of large size, they served for the same purposes as they do in our own epoch.—La Nature.

THE TECHNICAL LITERATURE OF THE YEAR.

FROM year to year, whatever else may happen, there is steadily poured forth an increasing flood of technical literature, and the year that recently came to a conclusion forms no exception to the rule, whether in regard to quality or quantity. No very startling developments have been produced, but rather the year has been one of steady progress in the world of mining and metallurgy so far as purely technical matters relating to coal and iron are concerned. The literature of these industries far exceeds that of any other subject, and naturally so when it is considered that the world's outturn of coal last year amounted to more than 550 million tons, iron ore to 50 million tons and pig iron to 25 million tons.

Great Britain and the United States contribute most to these outputs, but their shares in the literature are equaled or even surpassed by that in the German language, and of course the French tongue is also well to the fore, as might be expected with the important coal and iron districts of France and Belgium. The other European countries add a not inconsiderable quota, but most people prefer to take Russian and Hungarian for granted, if translations are not available.

The geology and occurrence of coal has met with its

other European countries add a not inconsiderable quota, but most people prefer to take Russian and Hungarian for granted, if translations are not available.

The geology and occurrence of coal has met with its usual amount of notice. In this country the president of the geological section of the British Association devoted the greater part of his address and a subsequent paper to the geology of the eastern counties, especially with reference to boring for coal, and the systematic exploration of the deeper measures of this country was advocated by other speakers. The correlation of English, French and Belgian coal measures still attracts attention, and a learned paper before the French Geological Society dealt with the whole system of classification of the coal-bearing formation throughout the world. Papers of more or less importance have also appeared in all the leading journals on individual coalfields. Of these, one by Mr. Lyman, before the American Institute of Mining Engineers, is especially interesting, as he has collected and reproduced on a uniform scale nearly 200 sections of the Pennsylvania district in order to determine, if possible, the disputed question of the symmetry of the basins and saddles in that field. Another that may be mentioned is by Mr. H. W. Hughes on the South Staffordshire district. Both in South Africa and in West Australia coal mining has been pushed forward in order to supply fuel for the goldfields, and particulars will be found in a recently published book, "The Gold Mines of the Rand," for the former, and in the government reports for the latter country.

The composition of coal has been dealt with before the Manchester Geological Society and the Andersonian Naturalists' Society in some small contributions of general nature. A somewhat novel addition to the constituents of coal has been made by more than one observer in the form of gold, two or three samples of coal having shown up to ½ oz. of the precious metal per ton. The presence of large quantifies of vanadium was noticed



ed in the Univ

Fig. 2-A WONDERFUL BALLOON VOYAGE.

Paris to the Lifjeld Mountains in Norway being 750 miles and the time occupied 14 hours 35 minutes. The distance traversed was however doubtless much greater as on leaving Paris it traveled rapidly in a N.N.W. direction, and probably passed over the channel and a portion of England ere its course was turned by a southwest current in the direction of Scandinavia. For our particulars and illustrations we are indebted to the London Daily Graphic.

MUCH has recently been said about gigantic bells in MUCH has recently been said about gigantic bells in MUCH has recently been said about gigantic bells in According to Clement of Alexandria, the high priest According to Clement of Alexandria, the high priest According to Clement of Alexandria, the high priest

LARGE BELLS.

MUCH has recently been said about gigantie bells in connection with the subject of the "Savoyarde," which was cast at Annecy-le-Vieux (Haute-Savoie). This bell, weighing more than 36,000 pounds, was carried from the place of its manufacture to the church of the Sacred Heart, at Paris-Montmartre, and greatly excited the curiosity of the public.

It is not known to everybody that bells of this kind are widely distributed in India. Specimens of very large dimensions are sometimes found near the pagodas and bonzeries. They have no clappers and do not possess so flaring a form as ours. Some of these bells are of an enormous weight. The largest bell of the pagoda of Rangoon, which we shall speak of further along, weighs 11,000 pounds. These bells are made to resound by striking them externally with a stag's horn or a piece of hard wood. The strokes should be well given.

resound by striking them externally with a stag's normor a piece of hard wood. The strokes should be well given.

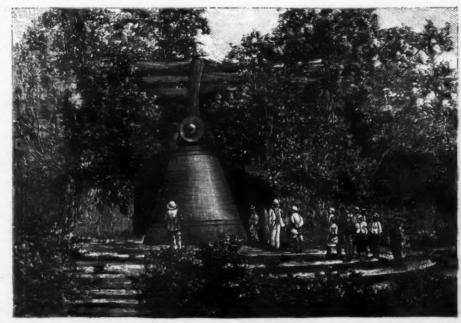
We have received a very interesting photograph of a large bell of Burma from Mr. De Ginoux, one of our readers. It resembles those of which we have just spoken. We reproduce this photograph herewith, along with a copy of the letter on the subject addressed to us by Mr. De Ginoux:

"The Savoyarde and its dimensions have attracted much attention. This reminds me of a monstrous bell that I saw last year in Burma, at Mingan, opposite Mandalay, upon the right bank of the Irawaddy. It is 16 feet in height and 14½ feet in diameter. Supported by three strong beams resting upon masonry pillars, it disappears under a confused mass of climbing plants that overrun it. The Burmans have a great reputation for the casting of bells, of which fine specimens are met with at Rangcon, Prome and a little everywhere throughout the country. They excel also in the manufacture of gongs of a special form, which, being struck with a wooden mallet that gives them a rotary motion, produce sounds of an incredible purity and intensity. I send you a photograph that I took myself at Mingan with a Carpentier photo-jumelle; thinking that this communication might interest your readers as well as founders."

There are also analogous bells in China, and especi-

much used in ancient times.

According to Clement of Alexandria, the high priest
Aaron carried small bells at the bottom of his robe.



A LARGE BURMAN BELL

advancing with rapid strides. Several large installations in American collieries have been described in their own papers and in this country. Mr. Robertson's paper on electric haulage at the Earnock Colliery, read before the civil engineers, has provoked a most useful and interesting discussion. At the same time it may be said that underground haulage by compressed air locomotives is far from losing its ground, as is shown by Mr. Gresley in a paper before that useful little society the British Mining Students, and in other more recent publications. Electric haulage, it would appear, has now arrived at a stage somewhat similar to that of rope haulage when the North of England Institute held their famous inquiry. The feasibility of the systems is beyond all question; it is simply a matter of determining the one that is most advantageous to the mine.

the systems is beyond all question; it is simply a matter of determining the one that is most advantageous to the mine.

The coaldust question has been so fully dealt with in these columns throughout the year, that it would be mere repetition to mention other sources of information, and the same may be said with regard to explosives. The Transactions of the Federated Institute also deal fully with the latter, especially with discussions on the North of England Institute experiments, and also with those conducted by Bergassesor Winkhaus at the Dortmund Collieries. One or two new means for igniting blasting fuses have been described. In Belgium it has been suggested that blasting in collieries should be prohibited by international agreement, but the idea was promptly negatived. The behavior and occurrence of firecamp still occupies a fair amount of space in the French journals, and in this country also outbursts of gas have been described. Prof. Clowes pursues his investigations on firedamp, and the Hardy detector, which depends on the sound of a whistle, has been criticised by M. Rateau. Very little has recently been heard of miners' electric lamps.

The modification of the Foetsch system, which has

sound of a whistle, has been criticised by an interest very little has recently been heard of miners' electric lamps.

The modification of the Foetsch system, which has been used for sinking large shafts at the Vicq pits, Anzin, in France, have been very fully described before the Société de l'Industrie Minérale, and a short description is given in the abstracts published by the Institution of Civil Engineers. Several accounts of other sinkings appear in French and German periodicals, and to these may be added a description of a rapid method for repairing a beavy fall in a shaft at the Liévin collieries. Several automatic gates for landings have been introduced in the Pas-de-Calais, and are illustrated in the Annales des Mines.

Pumping appliances have been fully dealt with in a series of articles in this journal, and elsewhere isolated descriptions of large pumping plants and flooded mines have appeared. Neither is ventilation neglected. Mathematical investigators have been busy in Dingler's Journal and other papers, and each form of fan finds its strenuous supporters, but, on the whole, the activity displayed in this direction two years ago has not been sustained. Mr. Bryan Donkin has conducted experiments on several different forms of fans, but these relate rather to the types used in the foundry; another more recent paper and discussion, also at the Institution of Civil Engineers, is not without value to the mining engineer.

Several writers continue to deal with coke ovens.

relate rather to the types used in the foundry; another more recent paper and discussion, also at the Institution of Civil Engineers, is not without value to the mining engineer.

Several writers continue to deal with coke ovens and the recovery of by-products. The Semet-Solvay and the Otto-Hoffmann ovens are vigorously advocated by their respective admirers, who publish accounts of what their ovens will do in producing increased percentages of coke, ammonia and tar products. Meanwhile, the beehive ovens have found one or two advocates to throw in a word here and there. Several coal washing and screening plants have also been described, and in some instances admirable drawings have been published, but no startling novelties have been produced. Explosions in briquette plants have been investigated. Of other fuels there are natural and artificial gas, peat, charcoal and oil. Practically nothing has appeared as regards natural gas, peat or charcoal. Modifications of producers are constantly being invented, but otherwise they have met with but scant notice, although a few accounts of water gas and of the use of gas in foundries have been published. Petroleum and allied products have gained unore attention, for the discussion on the origin still attracts incidental notices. The earlier part of the year was more fertile as regards this subject of oil generally, and the most important paper was one on the Alsace district before the Federated Institute.

Interest in iron ore centers chiefly in the vast deposits of the Lake Superior district, and more especially in the Mesabi range. This—the youngest of the five great districts known as the Marquette, Menominee, Gogebic, Vermilion and Mesabi ranges—already nearly overshadows its congeners, both in extent and output, although its situation is not so advantageous as some of the others, and the ores produced are so soft that it is somewhat difficult to use them in the blast furnace. The fourteenth annual report of the United States Geological Survey is largely devoted to t

trict and with the methods of mining and utilizing the ores.

In Europe, the deposits of Norway and Sweden occupy the predominant place, owing to the extensive developments of the Luosavara, Gellivara and other districts. Spain and Germany have not been neglected, the French have been investigating the Congo district, and a full account of the deposits in the island of Elba is given by Mr. Scott in the Iron and Steel Institute Journal. Chrome ore in Australia and manganese ore in Spain have also been dealt with, the latter before the Institute of Mining and Metallurgy. Electric rock drills are again coming to the fore in several papers. Magnetic concentration has scarcely been dealt with at all this year, but some attention has been given to kilns for calcining ore.

The year has been productive in several rather interesting accounts of the manufacture of iron. In his torical matters, the Archmologia Cantiana, unfortunately, a very inaccessible publication of a Kentish society, includes a description of the ancient local iron industry. Beck's mammoth history of iron is still appearing, the last sections coming down to the seventeenth and eighteenth centuries. An abridged translation is also appearing in our contemporary, the Iron Age. Other history is to be found in Prof. Sexton's

paper on the hot blast. The German blast furnaces, and ironworks have been described at length in connection with the visits of the Mining Congress; some of the French ones also by the Société de Pludustrie Minérale, and on the American furnaces there is always a kind of running commentary in the United States papers. The discussion which raged on the use of dolomite and magnesian limestone in the blast furnace as a flux has nearly died down. The recovery of by products has had an interesting addition in the fact that considerable quantities of iodine have been recovered from the dust separators.

The literature of the foundry has increased again during the past year to a considerable extent, but this is practically only in America, where a vigorous body—the Western Foundrymen's Association—devotes all its energies to that trade. A year or so ago the chief subject was moulding machinery, then replacement of cast iron by steel and advance in foundry methods, while now it is economy in the foundry and foundry cost sheets.

A very important communication on puddling has appeared this year from M. Bonebill on puddling liquid metal taken from a reservoir supplied from the blast furnace. The puddling furnaces are gas-fired, and there appears to be great economy both in material and labor from thus treating molten metal instead of solid pig iron. This paper was read at the Birmingham meeting of the Iron and Steel Institute, and is certainly of great importance to a somewhat decadent industry. Beyond this and other communications on the same subject, there has been nothing much to record in the wrought iron trade.

Early this year several noteworthy descriptions of crucible steel manufactures for tool steel were put forward, dealing with material made in the Poutiloff Works, in Russia, and with tungsten and other special tool steels. The more important methods of openhearth and Bessemer, both acid and basic, have received the usual amount of attention. Several large works have been put up in America, and of these plans

made, according to a German report, with calcium carbide.

Apparently this agent is not a success. The small or Robert converter appears from one or two accounts to be doing well, and the basic process is still advancing abroad, though not greatly in this country. Replies to a circular letter of inquiry on the future of the basic process were published in one of our English contemporaries last January.

Mr. James Riley gave a very good account of modern steelworks machinery at the Glasgow meeting of the Institution of Mechanical Engineers, and in America some of their recent plants have been described. In that country the rerolling of worn steel rails appears to have been brought to a successful issue. Steam economy and electric power in rolling mills were still under consideration early in the year.

Nickel steel for armor plates and generally for many other purposes has been widely adopted in the United States, but discussion still rages around this material in our own country, where the position taken up is best set forth in Mr. Wiggins' paper on nickel steel and in the discussion which ensued at the Birmingham meeting of the Iron and Steel Institute. Other notices of armor itself have been rather scant just lately.

A somewhat lengthy discussion, carried on from the

notices of armor itself have been rather scant just lately.

A somewhat lengthy discussion, carried on from the previous year, continues between two parties, known now as the allotropists and the carbonists, and represented by Messrs. Roberts-Austen and Osmond, on the one side, and by Messrs. Arnold and Hadfield, on the other; the former ascribe the hardening of steel and many other of its properties to the formation of allotropic modifications of the metal, while the other side believe that they are purely due to the presence of carbon. These views are upheld or combated, and midway positions are taken up by numerous experimenters all over the world at great length. Among the contributors may be mentioned Messrs. Curie, Charpy and Howe.

The microstructure of iron and steel has been further dealt with by Mr. Andrews and the Royal Society, and, arising out of papers taken some time ago at the American Institute of Mining Engineers, the subject has been discussed in Stahl und Eisen.

Mr. Keep pursues his investigations into the strength, contraction, chilling and other properties of cast iron, and the influence on them of extraneous matters. In some of his conclusions he is opposed by Mr. West, and accounts are to be found in English and American sources.

Another discussion that has practically drawn to its close is on the influence of vibration on steel, which was alleged by some to produce crystallization of the metal. This is now concluded to be merely a delusive appearance, and careful annealing is decided to be the best remedy for what in the absence of exact knowledge has vaguely been termed "fatigue." Experiments upon this matter are in competent hands.

This list of controversial matters might easily be extended to double its length, but the main points discussed during the year are included above.

Most, if not all, of these subjects have been treated of in the Colliery Guardian, but many of them of necessity with great brevity, owing to exigencies of space. Nevertheless, it has been thought that this omewhat lengthy discussion, carried on from the

THE largest black diamond yet discovered in Brazil bas recently been examined by M. H. Moissan, who has furnished a description of it to the Comptes Rendus of the Paris Academie des Sciences. The stone in question weighed \$,073 carats.

THE FORENSIC ASPECT OF HYPNOTISM. By H. GERALD CHAPIN, LL.B.

By H. Gerald Chapin, I.L.B.

The belief in the power of one being, either spirit or man, by the exercise of the subtile agency of will to control the mind of another as he does his own, has existed in different forms since the earliest periods of the world's history, although it is but lately that this belief has taken the form of a definite theory. Dr. Le Plongeon has found among the ruins of the Maya cities of Yucatan, upon the walls of an ancient palace, two engravings, one representing the hypnotist in the act of putting the subject into the mesmeric sleep and the other the recording of what the hypnotist subject is saying. The belief in the possession by devils (that is, by what is now known as the power of suggestion, the evil spirit may govern the minds of certain human beings) is an instance. Touching for the king's evil shows this belief, and the latest manifestation before the matter was reduced to a definite theory was probably shown during the Salem witcheraft. The first alleged victims, the children of the Minister Parris, claimed to have been compelled to perform certain acts wholly irrational in their character, by reason of the coercive influence of an Indian servant. In Paris in 1778 Mesmer, following the path a short time before marked out by Glassner, propounded his theory of animal magnetism, into the consideration of which it would be foreign to our purpose to enter. Suffice it to say that the belief in the existence of a subtile indwelling fluid (magnetism) which might emanate from the one individual and pass to the other, or might be transferred to inanimate objects, forms the basis of the doctrine laid down by him. Some time later Braid, by discarding the fluidic theory and charcot, at Paris, founded the two schools that bear their name.

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scientific basis. Afterward Liebeault, at Nancy, and Charcot, at Paris, founded the two schools that bear their name.

A statement of the differences in their respective theories may not be improper at this juncture. Briefly, it is this: Under the former system all psychic phenomena are attributed to suggestion; in the latter suggestion is denied and the phenomena are referred to physiological causes. The latter also denies that true hypnosis may be produced in persons other than those suffering from enfeebled nerve power, but their chief differences are with regard to the existence of the power of suggestion. Having thus endeavored to give a short sketch of the history of the hypnotic theory, I will examine the present subject as follows: First, hypnotic influence from the standpoint of civil law, then, with regard to its possible effect upon crime. Lastly, we will discuss the availability of testimony obtained through its means and the propriety of statutory restriction upon the exercise of this power. As to the question of the compellability by suggestion to the commission of crime, psychologists differ. On the one hand are Liegeois and Lafergne, Forel and Moll. On the other Gilles de la Tourette, Pierre Janet and Benedikt.

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As to the question of the compellability by suggestion to the commission of crime, psychologists differ. On the one hand are Liegeois and Lafergne. Forel and Moll. On the other Gilles de la Tourette, Pierre Janet and Benedikt.

A solution of the problem may, perchance, be arrived at when we consider, as I have before said, the immense power of auto-suggestion. Let us take a man who has passed his life as an honest, law-abiding citizen. Imagine him placed in the hypnotic state and ordered to murder his dearest friend. Would not bis very soul loathe the thought? Would not every fiber of his being, every power of his mind, every atom of his will, resist so atrocious a suggestion? Could the command of the hypnotic agent, however strong and however much reiterated, prevail against the autosuggestion of the subject? Thus, it is a well known fact that persons opposed to the use of intoxicating liquors cannot be compelled to drink a glass of brandy while in a state of hypnosis.

On the other hand, instead of he who has just been mentioned, let us suppose some hardened criminal. Here would not the fear of future punishment operate as a very powerful self-suggestion, and in the more heinous crimes the subject must have been criminal to an extent rarely met with who could, at the mere will of another, without resistance upon his part, commit a crime from which he could derive no possible benefit. But if we concede that one may, while in a state of hypnosis, be forced to commit a crime, we must also admit that it may be suggested to him at that time that another has done the wrong, or the suggestion may be to forget all about the matter at all times and in all conditions, whether hypnotic or non-hypnotic, which would place the hypnotism in a perfectly safe position, so far as human laws are concerned, and we shall be obliged to take into consideration that every case of crime, especially that which is apparently motiveless, might be the result of hypnotism.

But, even admitting that the wild as apparently motiveless, might

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equally quiescent in both? What difference is there such a defense is interposed constitute an evidence of its falsity?

Let us examine a few of the reported cases in which hypnotism is claimed to have been urged as an excuse, and first let me state that all reported convictions for crime committed upon the subject (which consist chiefly of criminal assault) while claimed to be in a state of hypnosis must be excluded from our consideration, for, if the offense be proved, what difference is there whether it was committed while the injured person was in a state of hypnosis or not? In law proof of this condition in the person violated is not required to sustain a conviction where the fact of the crime has been judicially proved. Why, therefore, should the existence of hypnotism be inferred from the fact that evidence tending to show its existence was adduced by the prosecution and that the defendant was convicted; If I place A in a state of catalepsy and them murder alone. If guilty, I shall be convicted, whether it was done through the instrumentality of hypnotism or not.

Let us proceed to examine the celebrated Bompard-Byraud affair, which was probably the first trial of any importance in which hypnotism was actually brought to the notice of a judicial tribunal. Concerning the crime irself, it is useless to speak further than to take that Eyraud murdered, in apartments bred for the purpose, one M. Gouffe, the woman, Gabrielle Bompard, his mistress, acting as the decoy. Upon the

while in the hypnotic state is perfect, he will be able to tell a far more consistent tale in every respect than he would have been able to do while in a normal condition. I here again quote from Moll. He says: "I have been able to do while in a normal condition. I here again quote from Moll. He says: "I hook as well as if they were awake, and that subtile webs of falsehood are invented in hypnosis. Lombrosch the hook as well as if they were awake, and that subtile webs of falsehood are invented in hypnosis and they are they all they are they are

than in the hands of others? If not because of their superior knowledge in the art, then for what reason? Is there such a monopoly of virtue among the medical fraternity that they alone can be trusted? Undoubtedly hypnotism may become at times gadagerous power, yet has it been shown that no Advahtage has ever been taken of their position by physicians, and are they alone exempt from human frailties?

Hypnotism is a word that is vague in import and of which it is exceedingly difficult to gather a clear conception. Were such a statute to be passed, the question as to whether the force used in any given case amounted to hypnotism or not would be exceedingly complicated and almost impossible to solve. Experts would differ among themselves and the law would become practically unenforceable. Furthermore, many people may hypnotize themselves, and to punish this as a crime would be to attempt the impossible. It seems better to place hypnotism within the same category as intoxicating liquors or explosives. Any person may purchase or own them, he is only to be held accountable for the manner of their use. Any one may publish a newspaper, but he must beware of what he puts therein. To prohibit its publication altogether because the crime of libel is sometimes committed by them would be the height of absurdity.

We have now examined that which has been presented for our consideration, especially with regard to the following questions: Has hypnotism any place in the civil or criminal law? May it be made use of for the purpose of eliciting testimony? Should laws restraining its exercise be passed?

For reasons which I have indicated above, I think that the above queries should be answered in the negative, and I believe that the majority of modern psychologists concur in this view. If, however, error has been committed by me, the chance for its demonstration will soon arise, since the matter is one which is bound shortly to be forced upon the courts and legislatures for their consideration.

Although great lawyers have recent

law is void because the indeterminate sentence law was void, is a non-sequitur, apparently.

There is no essential identity between the parole law and the indeterminate sentence law. The latter conferred distinctly judicial powers upon executive officers and deservedly fell the moment it was brought before a competent court. It proposed that the warden of the prison or the governor, or the pardon board, should fix the punishment to be imposed for crime, and not the judge of the trial court. The convict was sent to prison for no definite term, but was subject to unconditional release whenever it was thought advantageous by the executive in charge of him.

subject to unconditional release whenever it was thought advantageous by the executive in charge of him.

Now the parole law proposes nothing of that sort. It leaves the court to fix the term of imprisonment, and in no sense does it propose to have the sentence of the court superseded. What seems to be hard for the critics of the parole system to see is the vital fact that under it the convict is still in custody, although he be enjoying a condition which is identical with perfect liberty. Nor is that a technical construction to put upon the fact.

It is because the convict is virtually released while still constructively in custody that the parole system is valuable. It is because the person who has been shown too weak to resist the temptation to crime can be sent back into the world subject to summary arrest and imprisonment upon the infraction of the regulations of good behavior that much is expected of the purole system, and there is apparently no reason for thinking it confers undue powers, or puts upon anybody a duty in excess of his jurisdiction.—The American Lawyer.

THE FRENCH METHOD OF TREATMENT FOR ELECTRIC SHOCK.

THE FRENCH METHOD OF TREATMENT FOR ELECTRIC SHOCK.

The prominent points of the circular which the Minister of Public Works in France has issued to the prefects throughout the republic on the measures to be taken in the event of an apparently fatal contact with live electric wires are the following, says the Electrical Engineer: The medical treatment of cases of shock is the same in all instances; but the steps to be taken for the preservation of the patient or the safety of the helpers are different according to whether the current is a continuous or an alternating or commutated alternating one. According to the Academy of Medicine the victim, even though apparently dead, must be at once taken, if no longer in contact with the electric wires, to a well-aired place, the number of persons in which is strictly limited to those whose services are necessary. The clothes are to be loosened (trousers and open shirt) and as promptly as possible you try to re-establish the respiration (as in the case of persons apparently drowned) by rhythmically pulling the tongue or by artificial respiration, and the circulation by rubbing the surface of the body, by whipping the trunk with the hands or with wet napkins, throwing cold water on the body from time to time, and by bringing ammonia or vinegar to the nose. The method for tongue pulling is to open the mouth, using force by any convenient means, if necessary, as by the handle of a knife or a piece of wood; to grasp the tongue solidly, preferably with the aid of a pocket handkerchief to prevent slipping; to pull the tongue forward, firmly and rhythmically, letting it slacken after each pull, about 20 times a minute; and keep this up for half an hour, an hour, or more. The method for artificial respiration is to lay the victim on his back, shoulders slightly raised, mouth open, tongue free; grasp the arms at the elbows, squeeze them firmly against the chest, then separate them and bring them above the head, describing an arc of a circle, then bring them back to their former p

directed, get him away from these. But in order to do that, he must himself take certain precautions. For example, he must avoid touebing him with the bare hands, and must wear thick gloves of dry stufflinen and flannel of sufficient thickness; and he must not lay hold of the person injured by any wet or moist part of his body, as by his feet or under his arms. It may be necessary to cut the wires in order to free the body. But this is entirely inadmissible in the case of continuous currents, on account of the risk to the cutter occasioned by the spark or extra current on breaking circuit. It is not so with alternating or commutated alternating currents. In that case the wire may be cut without danger; but it is necessary to cut the wire on both sides of the victim in order to be sure that the cutting is really of use.

THE PARACHUTE BALL

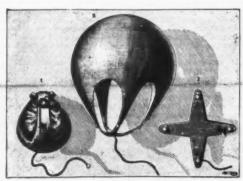
THE PARACHUTE BALL.

The new game of ball that we are about to describe appears to possess a great attraction for children, for whom it constitutes an excellent exercise.

The ball, which differs from ordinary ones, as we shall presently see, is thrown into the air by means of a string which is fixed to it and that is made to revolve rapidly by hand with a sort of sling motion. An endeavor should be made to throw it as high as possible. So it should be left to itself at the moment that it reaches the vertical. Centrifugal force is thus utilized, and it is under the action of such force that the ball is capable of ascending to a great height. The ball is so arranged that at a certain moment of its ascension it becomes transformed of itself, and presents a wide surface to the air in becoming a miniature parachute. So the apparatus operates like a ball during its ascent, which is very rapid, and like a parachute during its descent, which is very slow. Hence the name of "parachute ball" given it by its inventor.

the name of "parachute ball" given it by its inventor.

The apparatus, moreover, clearly shows the role of the resistance of the air to the motion of bodies. It fixes in the mind of children the fact that the resistance that the air opposes to the displacement of movable bodies varies with the surface that the latter offer to it. The interest that the parachute ball presents from this point of view results from the fact that the transformation of the ball, that is to say, an object of small surface, into a parachute of wide surface, is effected spontaneously in the air. It is therefore possible to compare the resistance of the air upon the same body, whether it presents a small external surface or a wide one. The plaything, therefore, constitutes



THE PARACHUTE BALL

a true apparatus of scientific demonstration, and as such it has appeared to us of interest to make it

a true apparatus of scientific demonstration, and as such it has appeared to us of interest to make it known.

The apparatus, which is exceedingly simple, consists of a sort of very light silk handkerchief whose four corners are connected with the four branches of a rubber star. The handkerchief is folded very compactly and inclosed between the four branches of the star, which are turned up so as to constitute a sort of ball. To one of the branches of the star is fixed an elastic string which is made to pass beneath a rubber projection carried by the extremity of each branch of the star. These projections are marked 1, 2, 3 and 4 in Fig. 3. The elastic, starting from 4, passes under 1, 2, 3 and 4, and, at 5, enters a groove in the first projection, and then passes under a hook, 6, which fastens it. The apparatus is then capable of operating like a ball, of which, moreover, it has the aspect. The elastic is not permanently fixed beneath the hook, but gradually expands and, after a certain length of time, makes its exit therefrom. At this moment the star, by virtue of its elasticity, returns to its pristine form, and the handkerchief assumes the aspect of a small balloon, which falls slowly (Fig. 2). Under such circumstances the child can follow the apparatus with his eyes and find it at the place where it falls.

It is easy to understand what the best possible conditions are for the operation of the parachute ball. It must operate like a ball as long as it is capable of ascending, and, consequently, during the whole time of the ascent the elastic must expand and not make its exit from the hook until it has reached the end of its upward travel. It is not until this moment that the apparatus can operate as a parachute. The skill of the player consists in taking advantage of the precise moment in which it is well to throw the ball in order to obtain the maximum effect. If it is thrown too soon, the apparatus will redescend in part as a ball and operate but slightly, or not at all as a parachute. If it be thrown too

an insignificant effect, either when it is thrown or when it falls. Its operation is very simple. It brings to skill of the child into play, without, however, presenting difficulties of handling great enough to discourage an awkward player. Satisfactory results are quickly reached. At a time when the question of balloons and the study of aerial phenomena is the order of the day, it is natural to try to make children observe the phenomena of the atmosphere, considered as a future vehicle for man, by means of playthings like the one that we have just described, and in which the child can learn by sight the operation of the parachute. Perhaps by such means it will be possible for us to develop in the rising generation a taste for aeronautics.—La Nature.

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